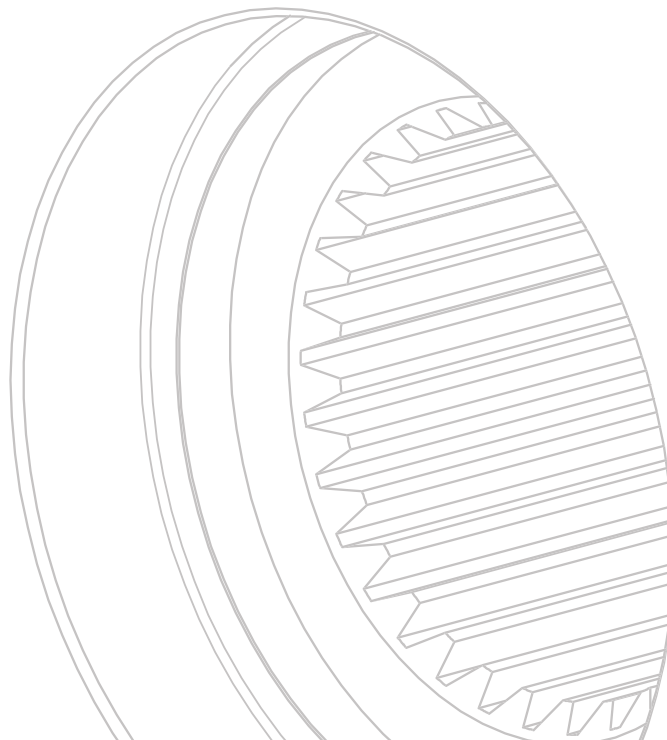


Technical Manual



Positive displacement lobe pump

Serie C - CF

Translation of the original instructions



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Technical features of the C CF Series pump

The table below shows the nominal features of the various dimensions of the pumps. The data that make up the table refer to the pump model, the capacity that each pump model (100, 110...) elaborates every 100 revolutions, the maximum operation speed of each pump size, the differential operating pressure, expressed in bar, and the standard dimensions of the opening couplings, expressed in millimetres and inches.

MODEL PUMP	THEORETIC FLOW-RATE	MAXIMUM SPEED	MAXIMUM POWER	MAXIMUM OPERATING PRESSURE (bar)		STANDARD CONNECTIONS	
				ST standard clearance with shafts in AISI 630	SM increased clearance with shafts in AISI 630	DN	INCHES
C100	3	1400	1.5	7	-	25	-
C110	17	1000	4	8	13	40	-
C115	21	1000	4	5	8	40	-
C220	30	800	7.5	8	13	40	-
C270	38	800	7.5	5	8	50	-
C325	63	700	18.5	13	17	65	-
C330	81	700	18.5	8	12	65	-
C390	100	700	18.5	5	8	80	-
C570	600	400	45	8	13	125	-

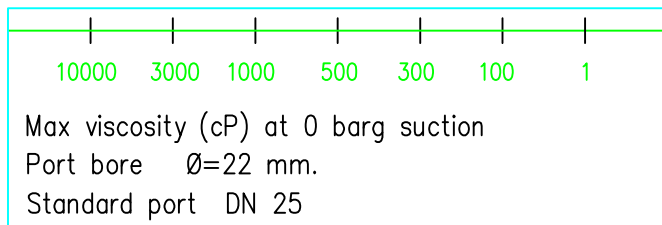
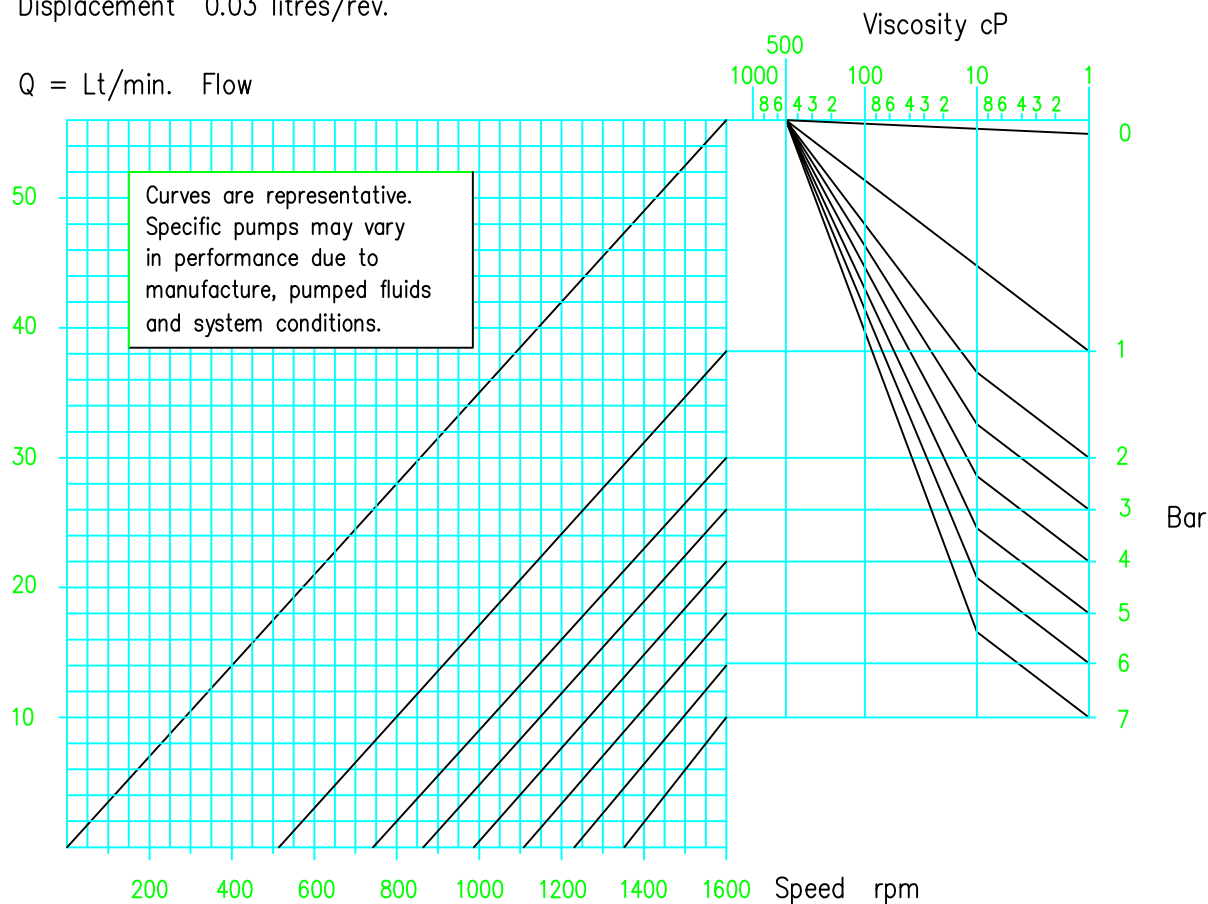


A section of C220 Series pump

C100 with gear rotor in AISI 316L and standard tolerance (LI-ST) code 8

Displacement 0.03 litres/rev.

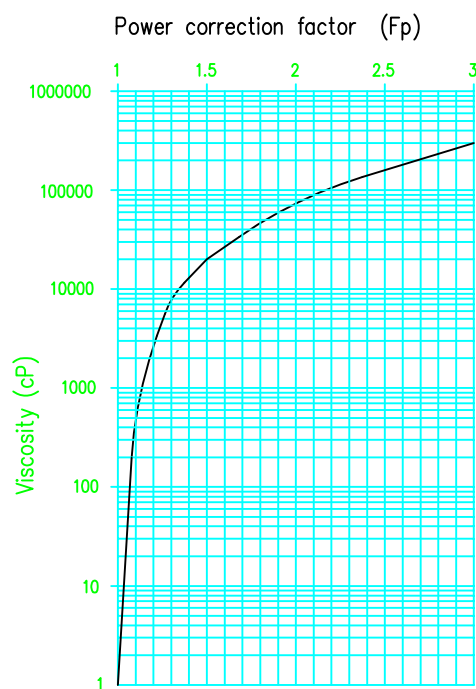
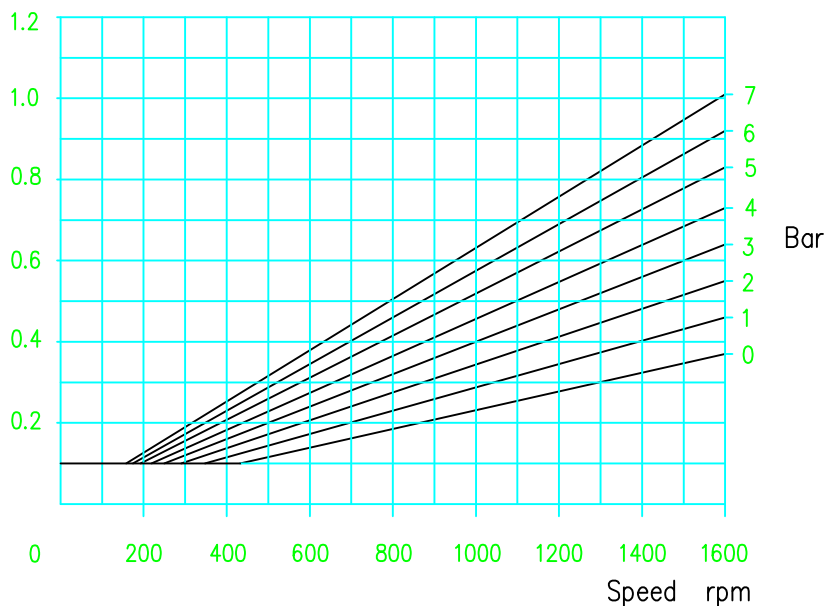
$Q = \text{Lt/min. Flow}$



Max speed at 1 cP = 1400 r.p.m.

We advise to do not reach at the same time all permitted maximum performance

$K_w = \text{Power at 1 cP}$

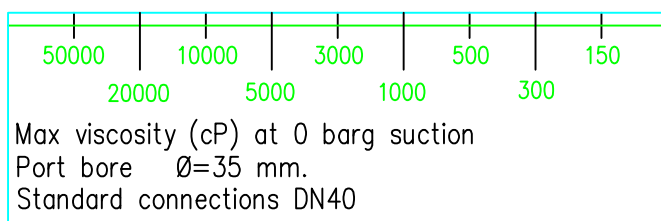
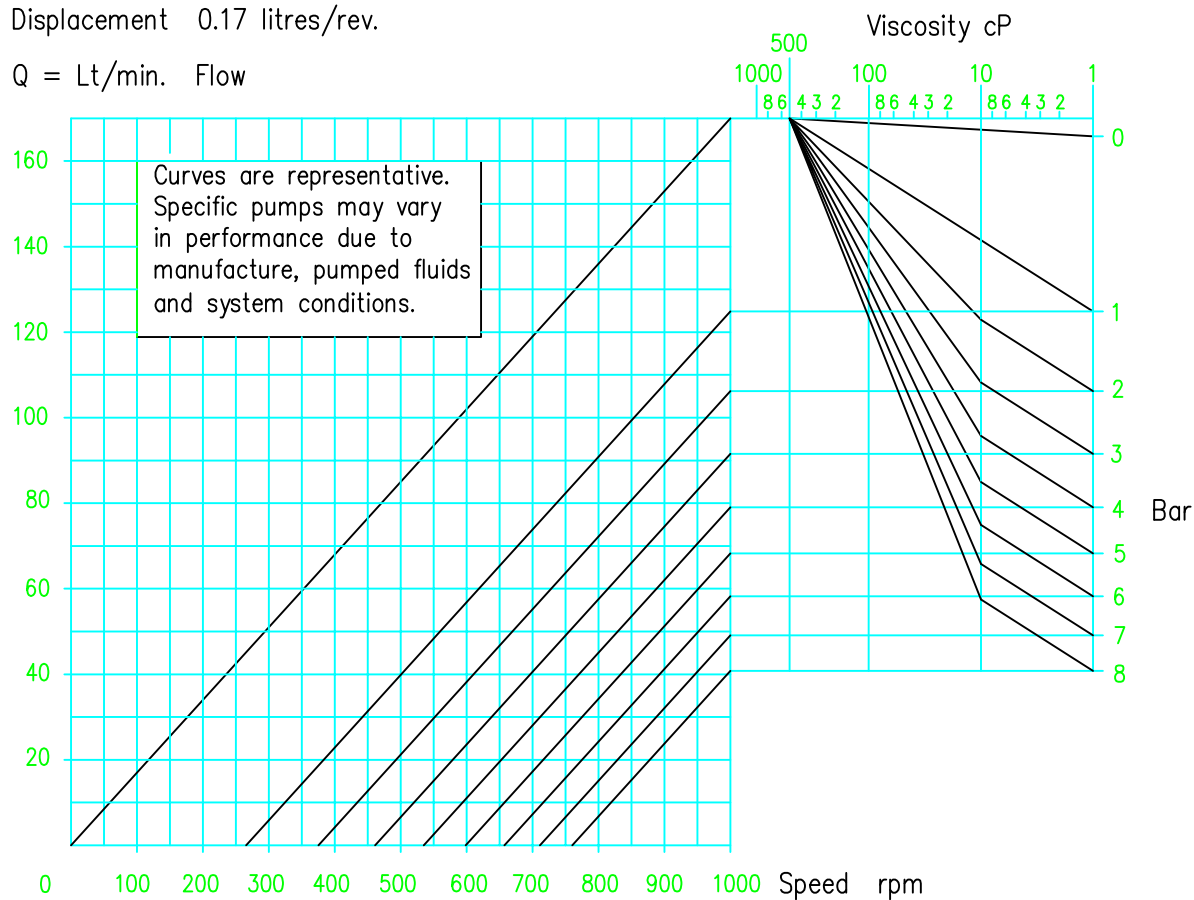


Total Power = $KW(1 \text{ cP}) \times F_p$

C110 with 4-lobe rotor in AISI 316L and standard tolerance (LI-ST) code 0

Displacement 0.17 litres/rev.

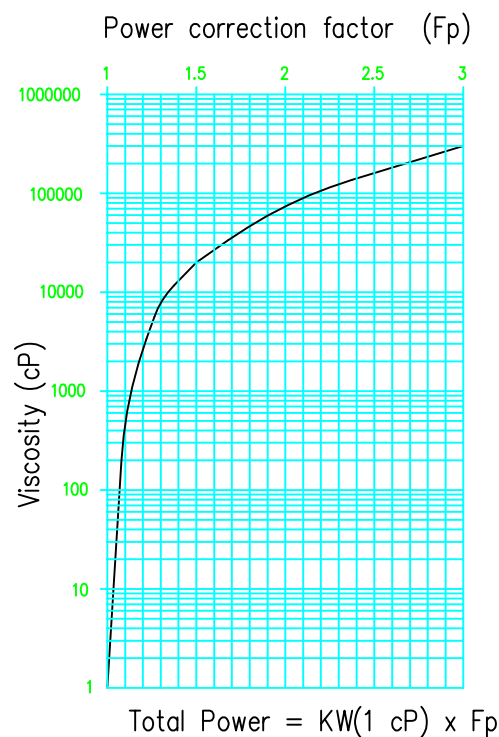
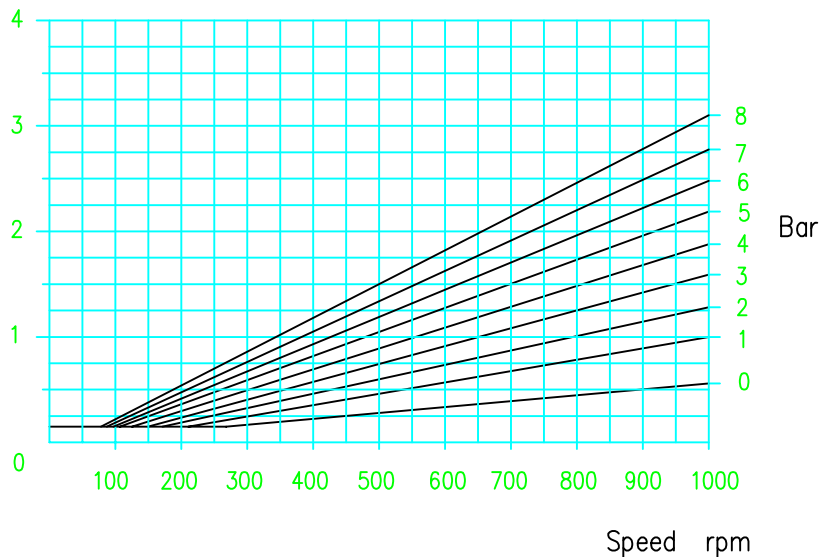
$Q = \text{Lt/min. Flow}$



Max speed at 1 cP = 1000 r.p.m.

We advise to do not reach at the same time all permitted maximum performance

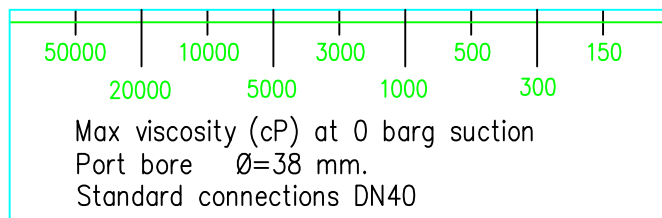
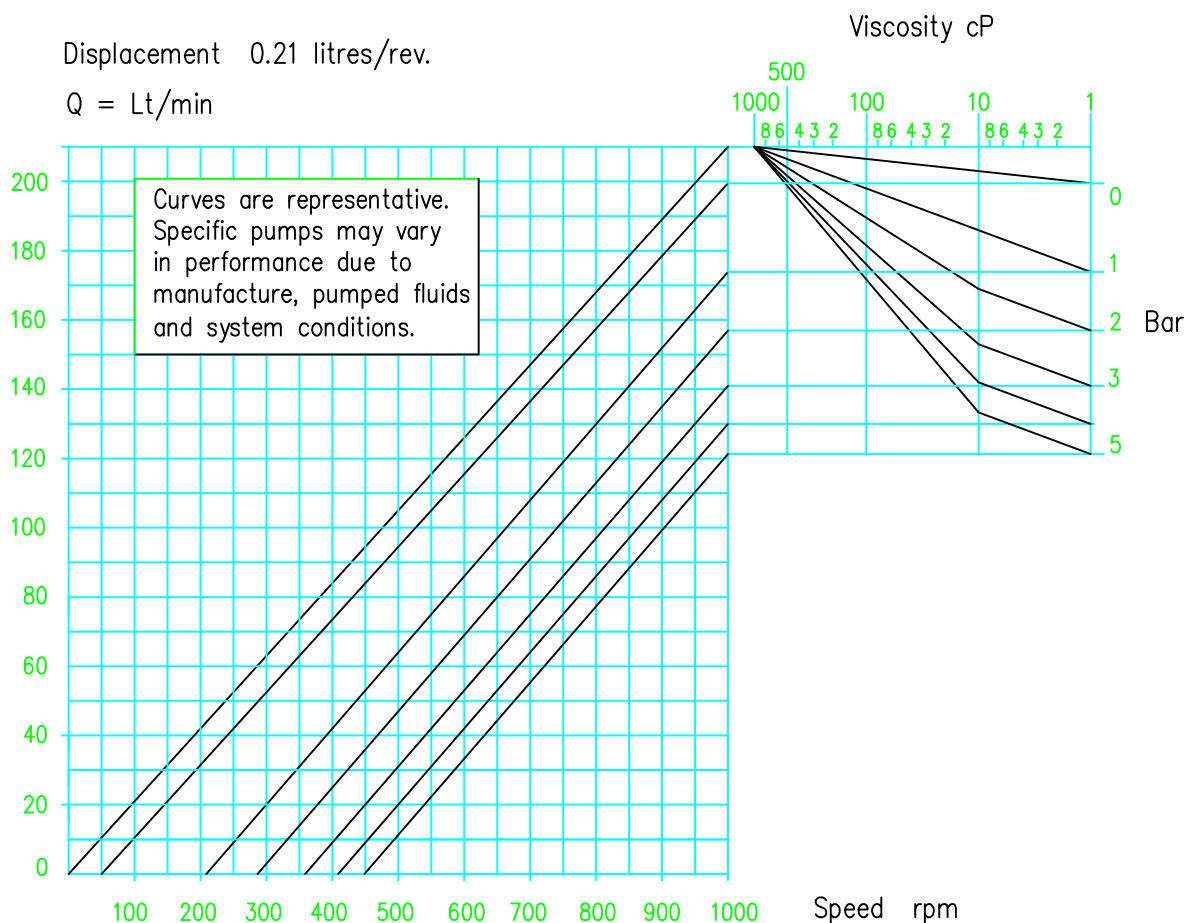
$Kw = \text{Power at 1 cP}$



C115 with 4-lobe rotor in AISI 316L and standard tolerance (LI-ST) code 0

Displacement 0.21 litres/rev.

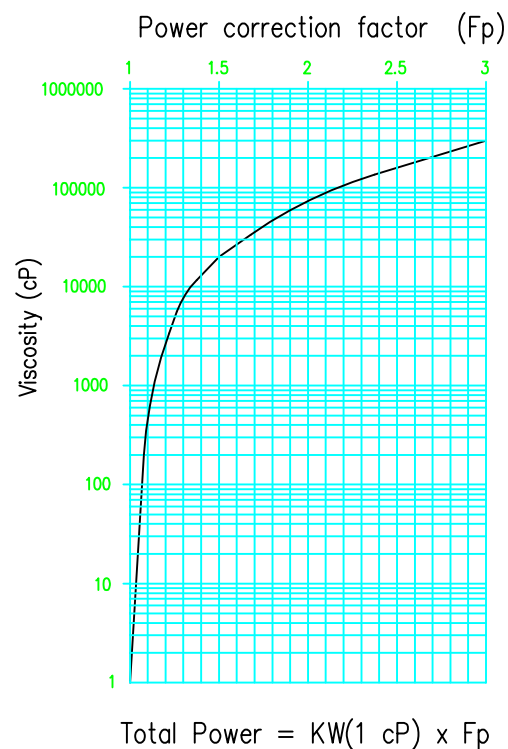
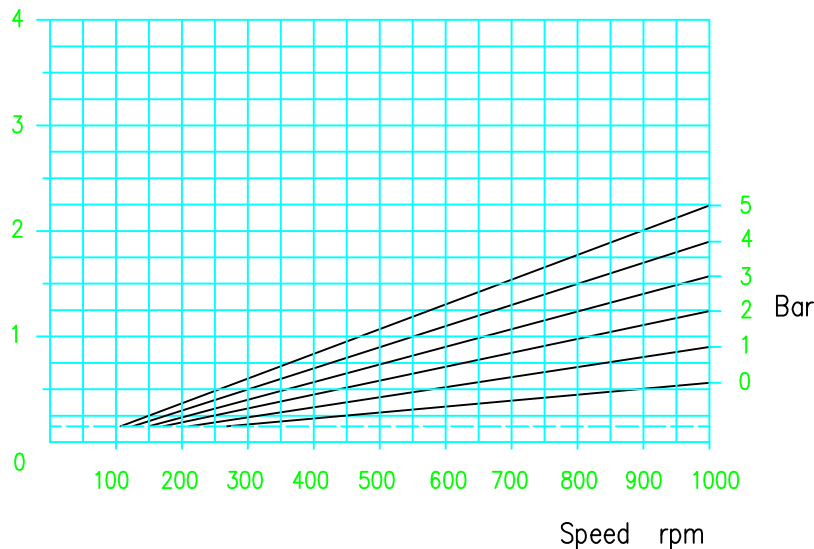
$Q = \text{Lt}/\text{min}$



Max speed at 1 cP = 1000 r.p.m.

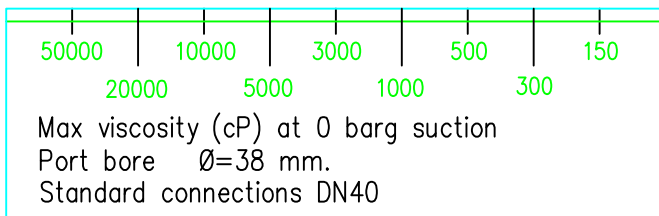
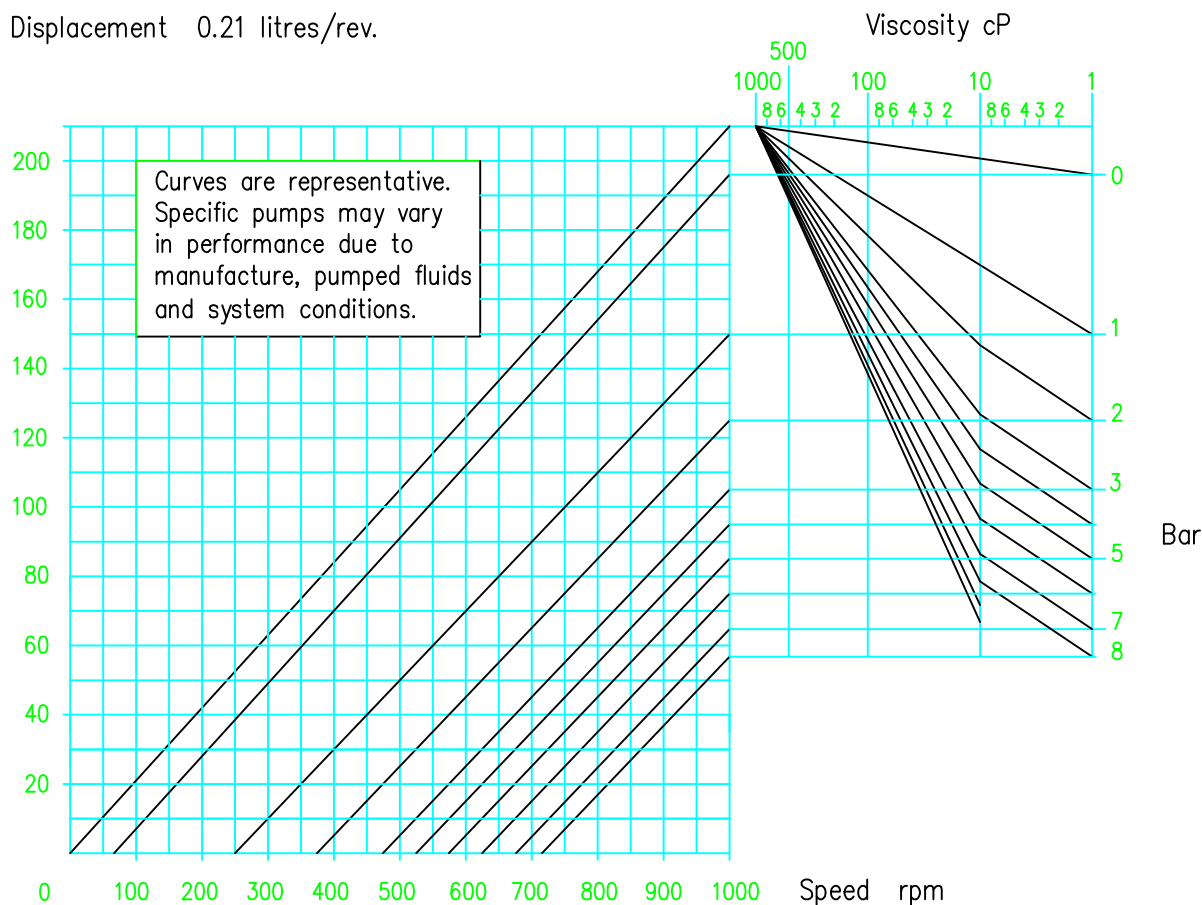
We advise to do not reach at the same time all permitted maximum performance

$K_w = \text{Power at 1 cP}$



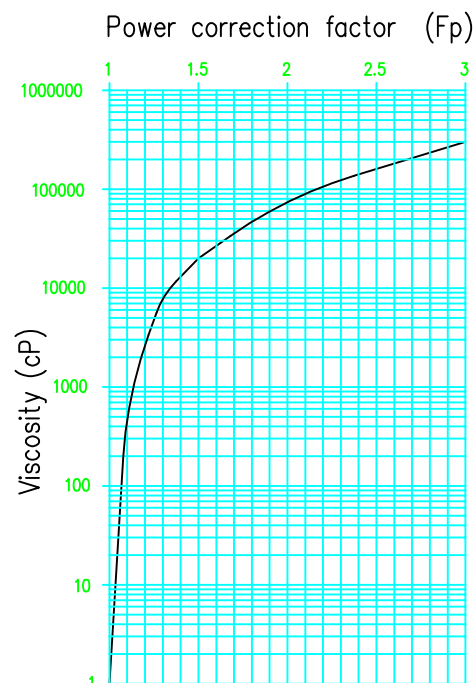
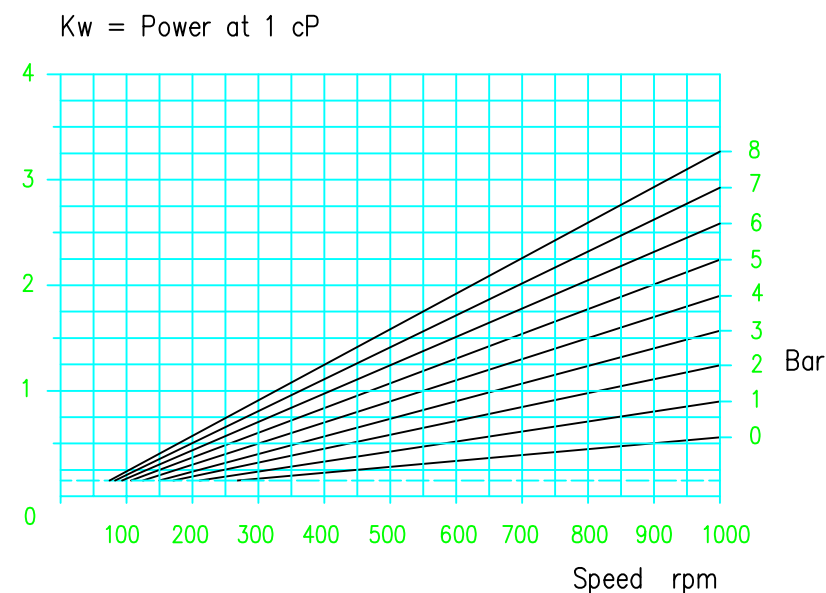
C115 with 4-lobe rotor in AISI 316L and increased tolerance (LI-SM) code 1

Displacement 0.21 litres/rev.



Max speed at 1 cP = 1000 r.p.m.

We advise to do not reach at the same time all permitted maximum performance

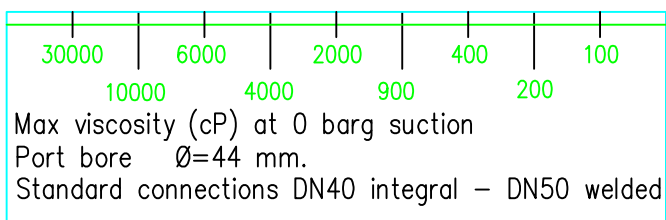
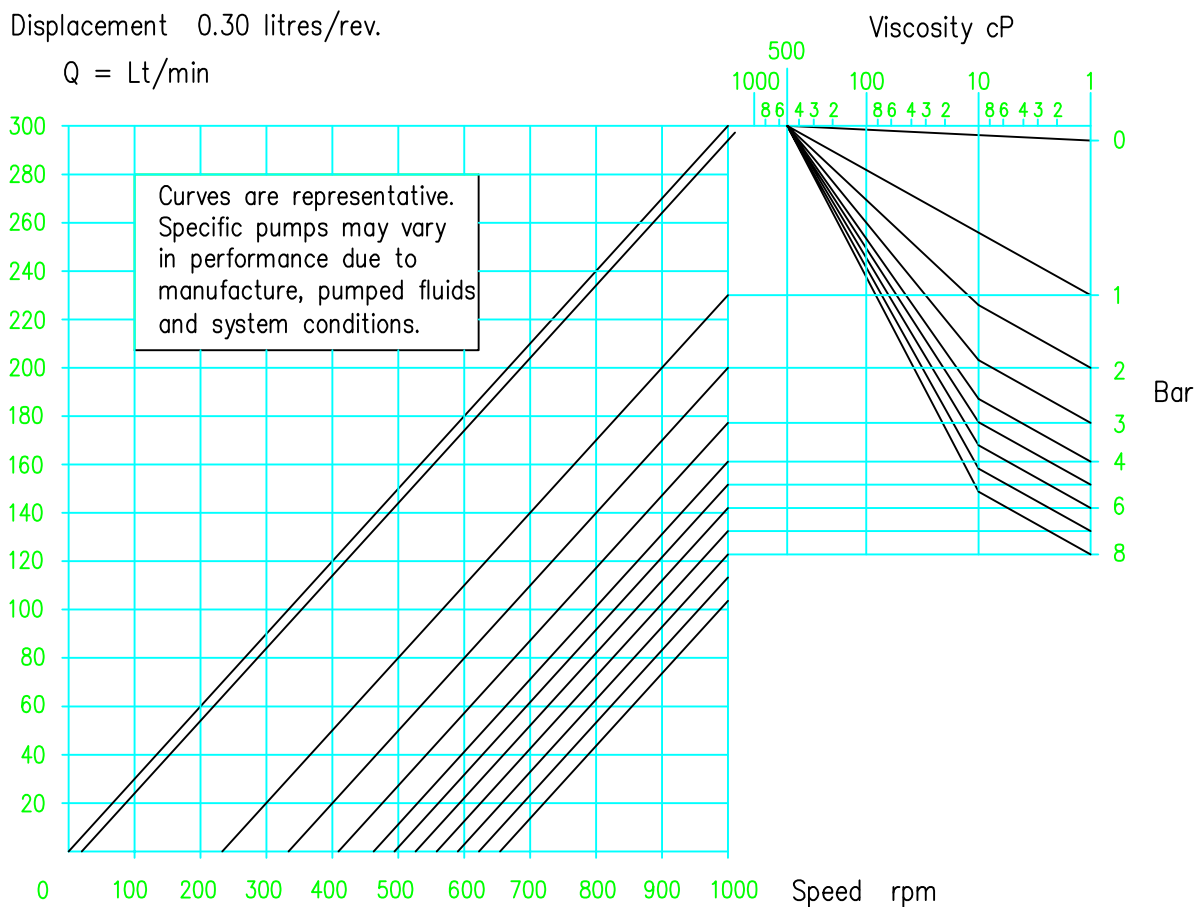


$$\text{Total Power} = \text{KW}(1 \text{ cP}) \times F_p$$

C220 with 4-lobe rotor in AISI 316L and standard tolerance (LI-ST) code 0

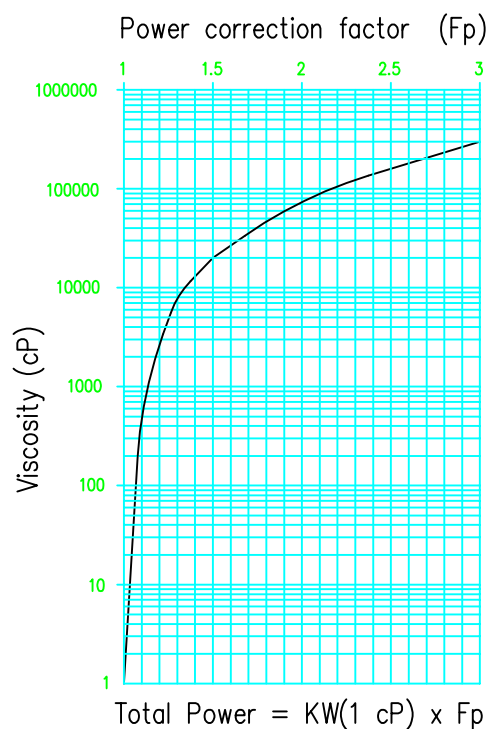
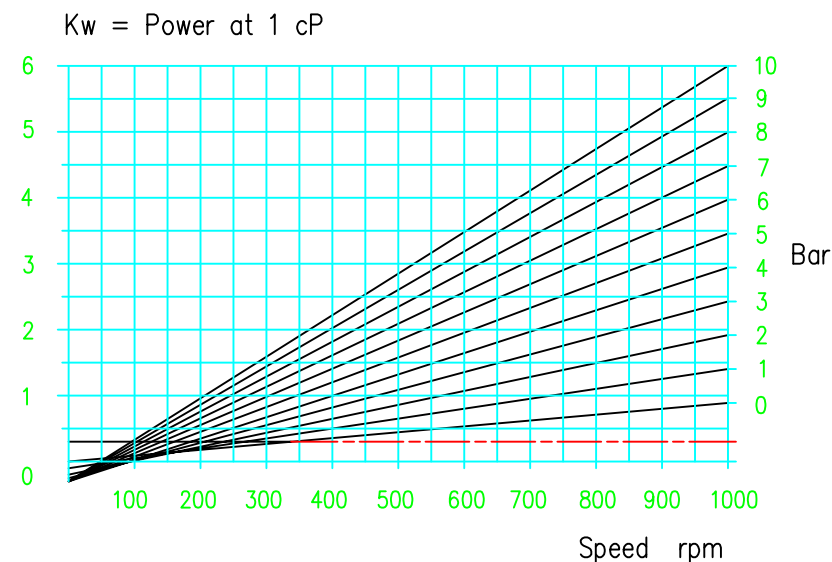
Displacement 0.30 litres/rev.

$$Q = \text{Lt}/\text{min}$$



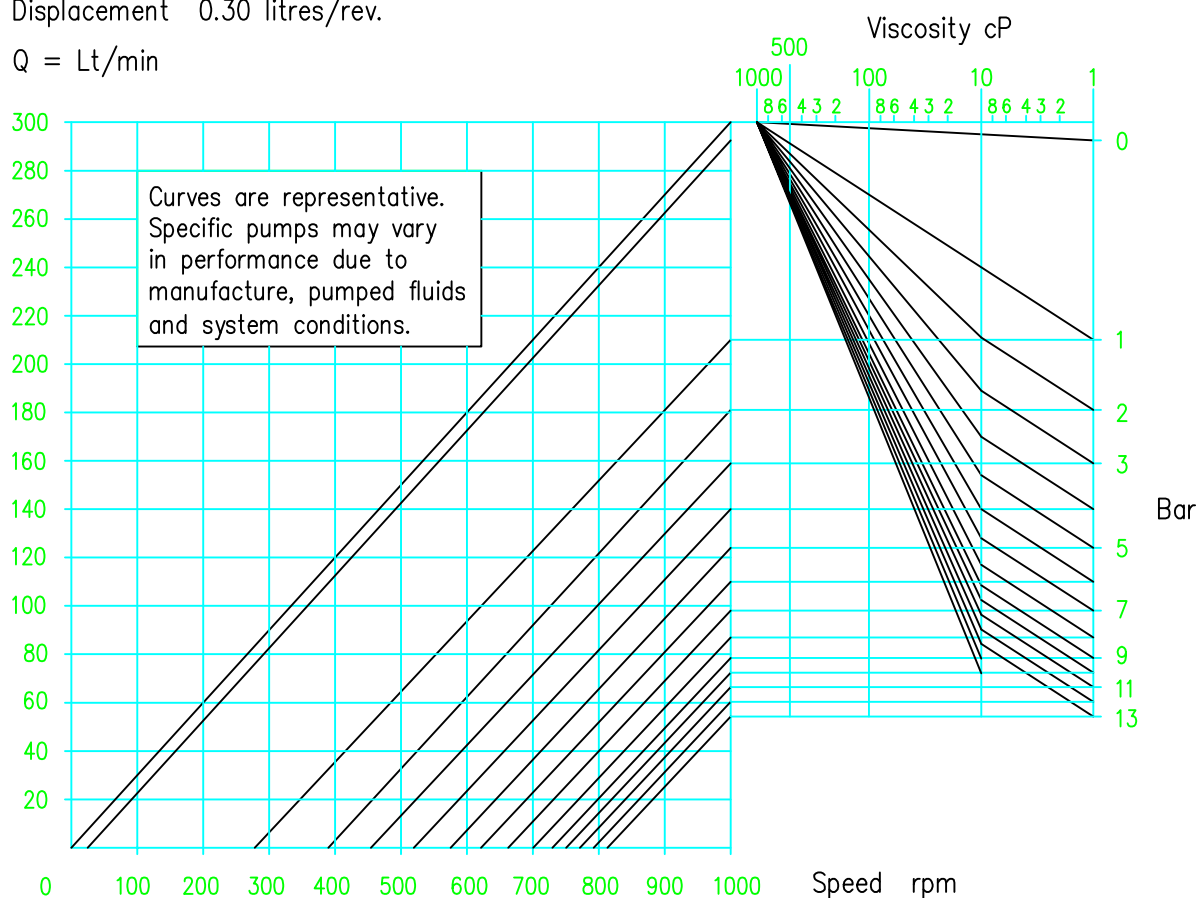
Max speed at 1 cP = 800 r.p.m.

We advise to do not reach at the same time all permitted maximum performance



C220 with 4-lobe rotor in AISI 316L and increased tolerance (LI-SM) code 1

Displacement 0.30 litres/rev.

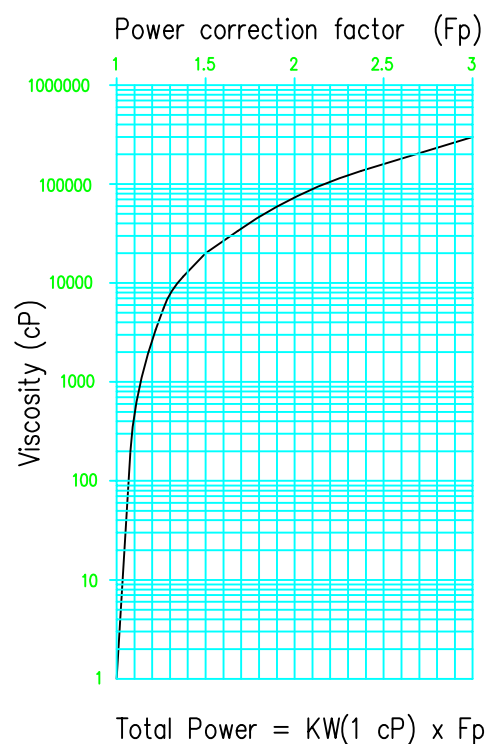
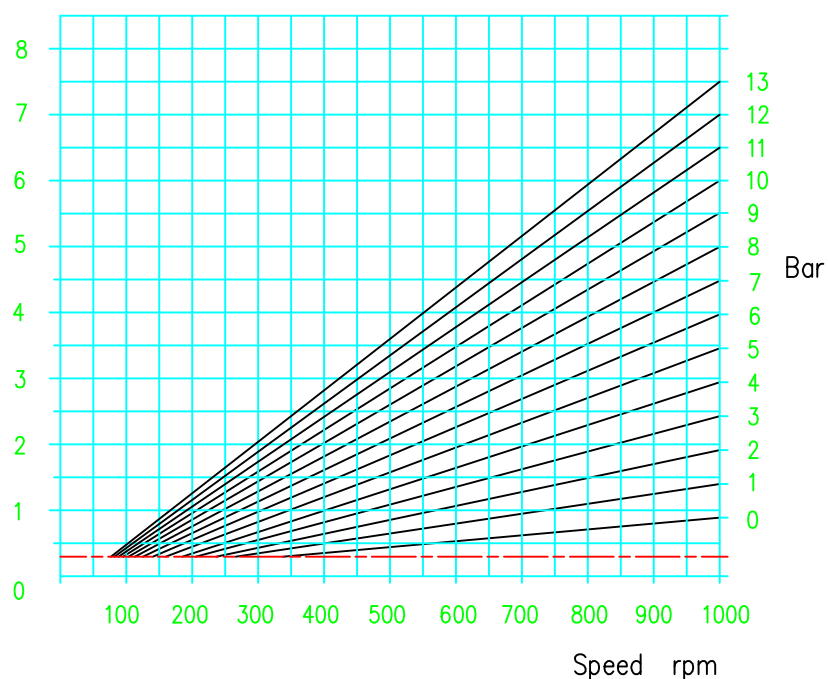
 $Q = Lt/min$ 

30000 6000 2000 400 100
10000 4000 900 200

Max viscosity (cP) at 0 barg suction
Port bore $\varnothing=44$ mm.
Standard connections DN40 integral – DN50 welded

Max speed at 1 cP = 800 r.p.m.

We advise to do not reach at the same time all permitted maximum performance

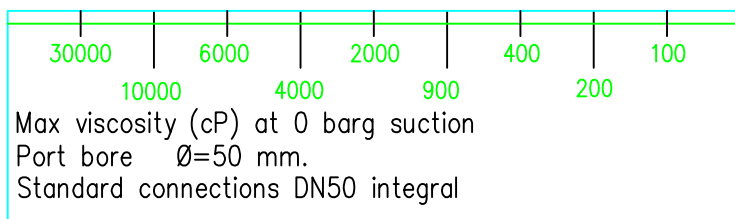
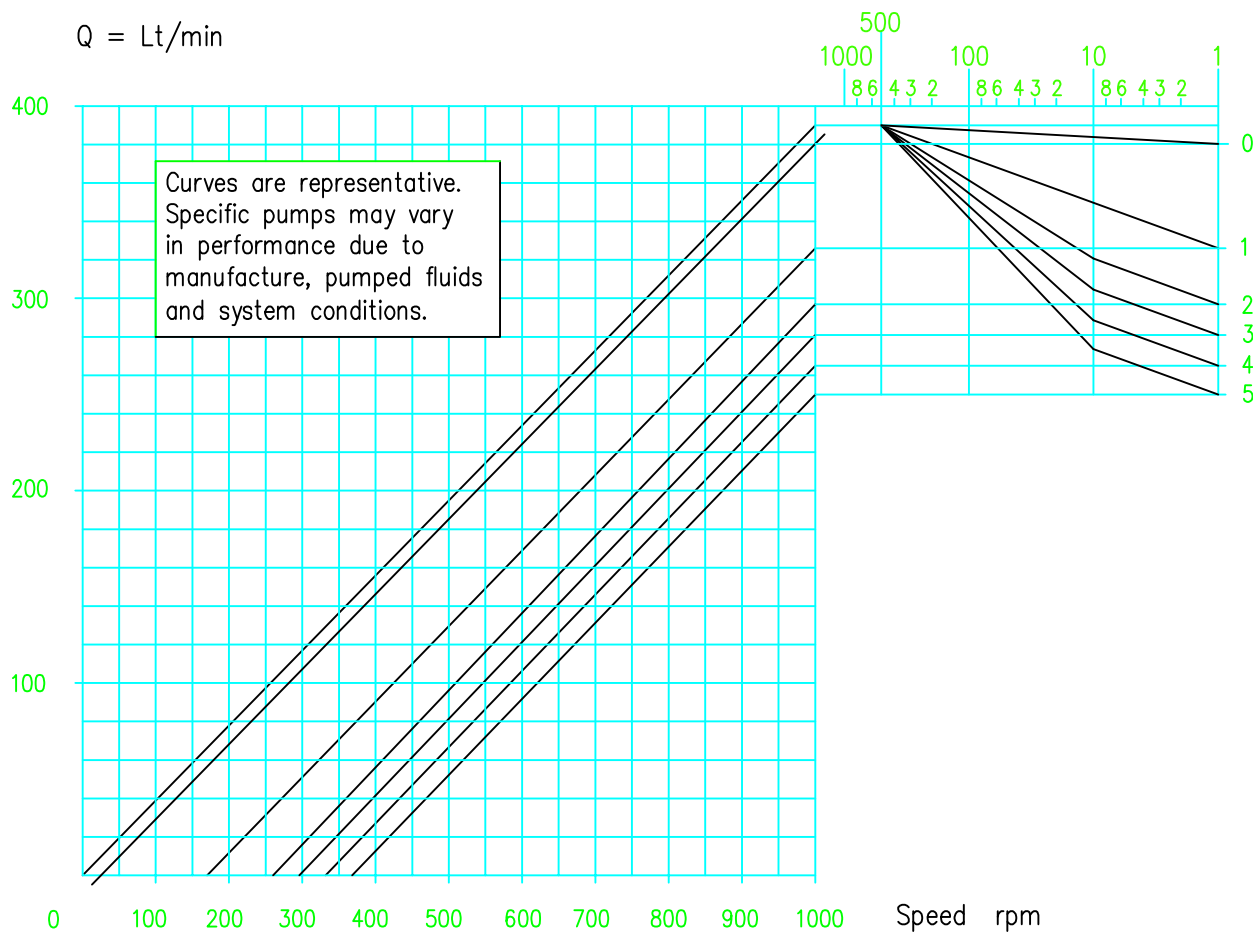
 $Kw = \text{Power at 1 cP}$ 

C270 with 4-lobe rotor in AISI 316L and standard tolerance (LI-ST) code 0

Displacement 0.38 litres/rev.

$Q = Lt/min$

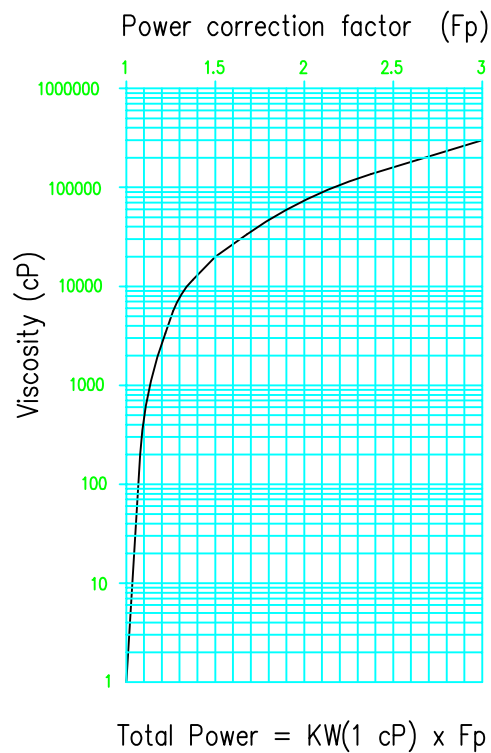
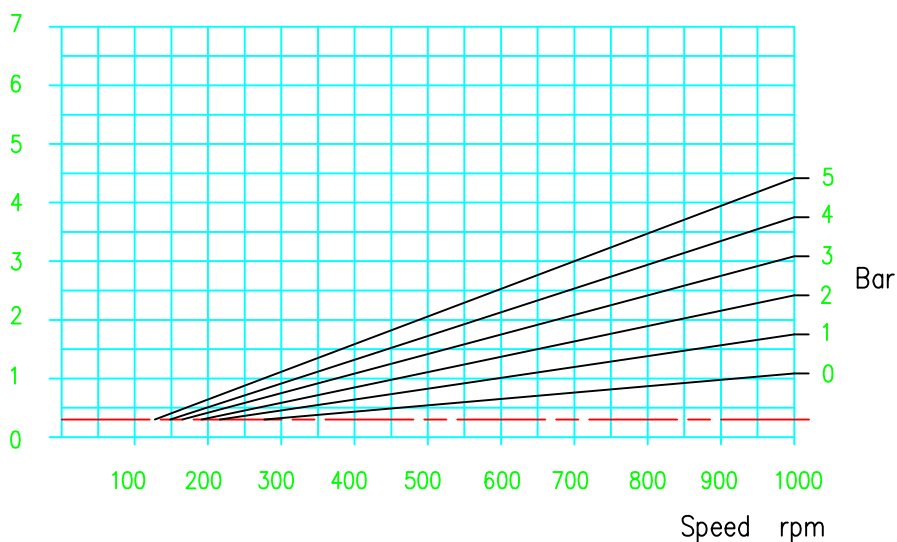
Viscosity cP



Max speed at 1 cP = 800 r.p.m.

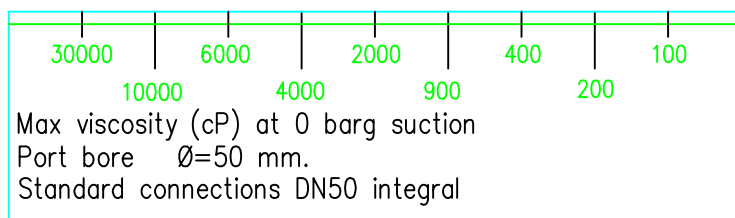
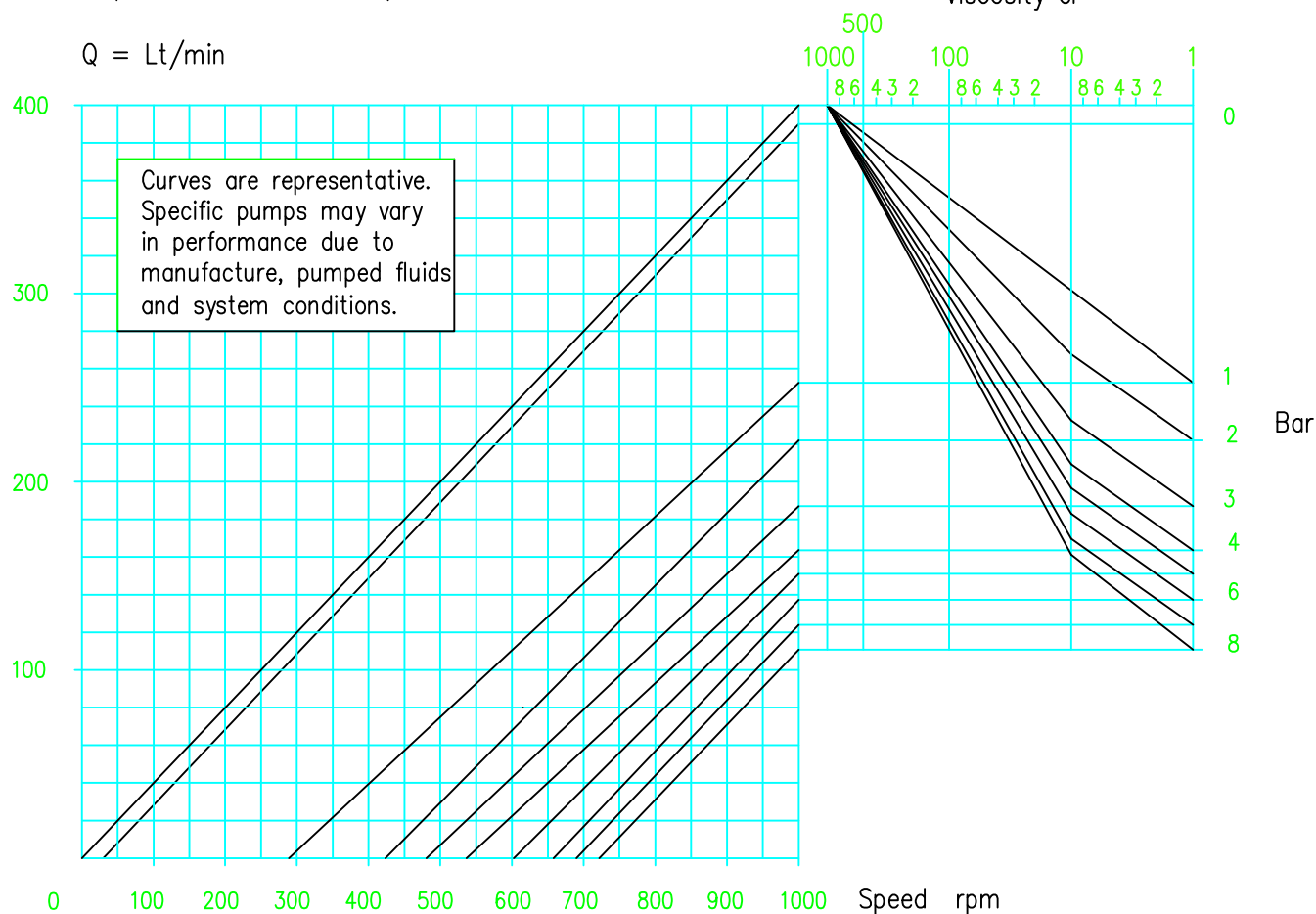
We advise to do not reach at the same time all permitted maximum performance

$Kw = \text{Power at 1 cP}$



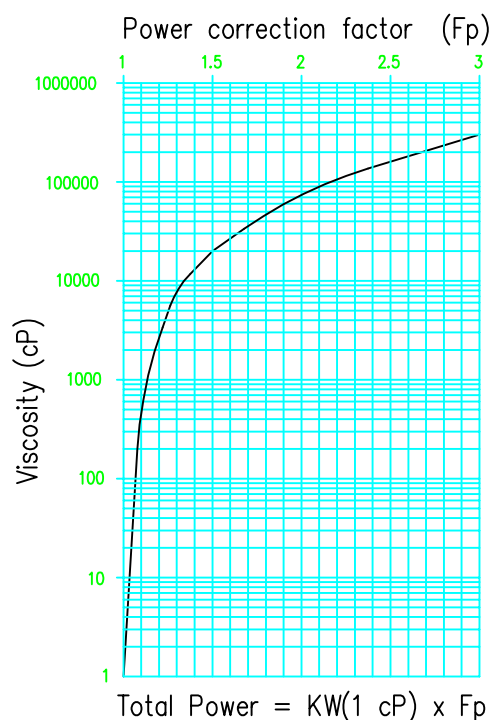
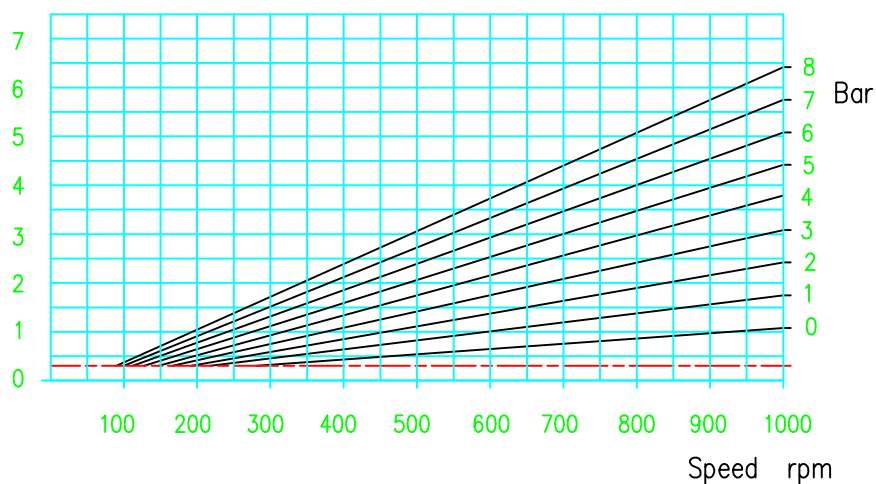
C270 with 4-lobe rotor in AISI 316L and increased tolerance (LI-SM) code 1

Displacement 0.38 litres/rev.

 $Q = \text{Lt/min}$ 

Max speed at 1 cP = 800 r.p.m.

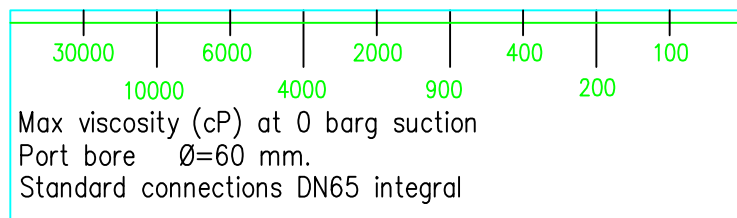
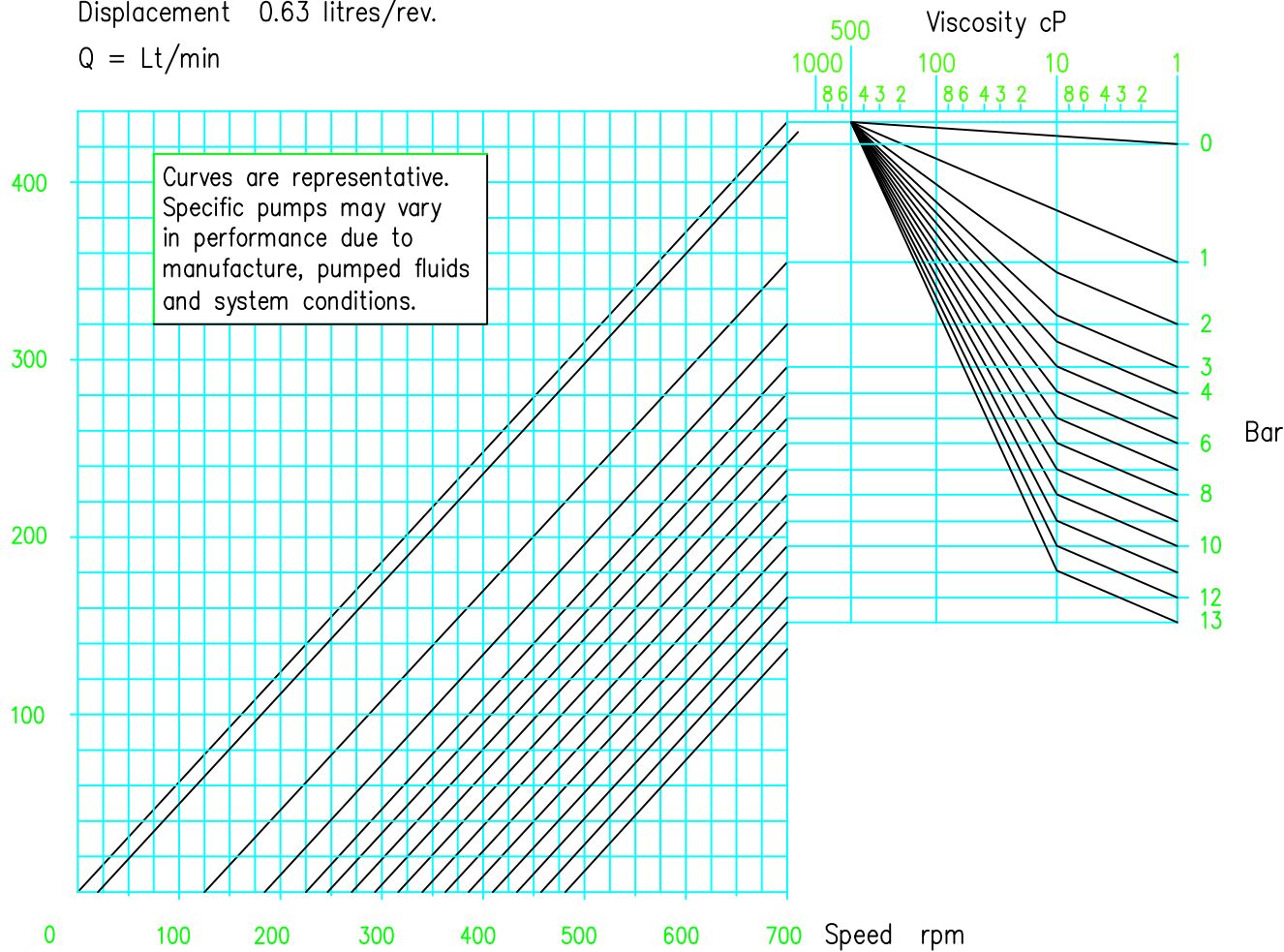
We advise to do not reach at the same time all permitted maximum performance

 $K_w = \text{Power at 1 cP}$ 

C325 with 4-lobe rotor in AISI 316L and standard tolerance (LI-ST) code 0

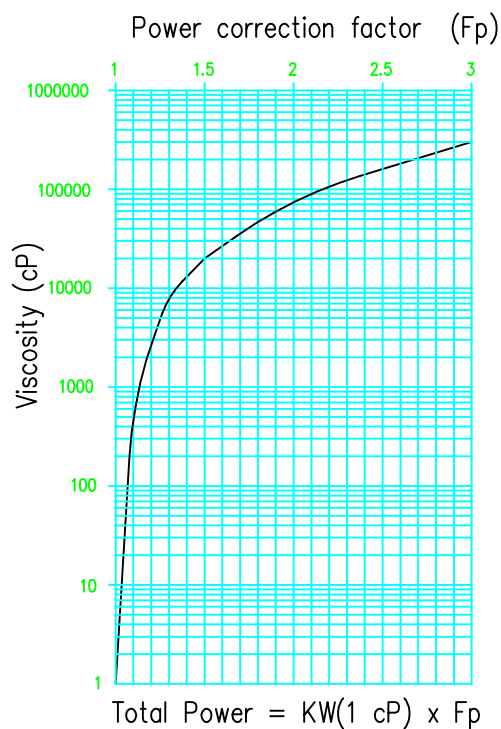
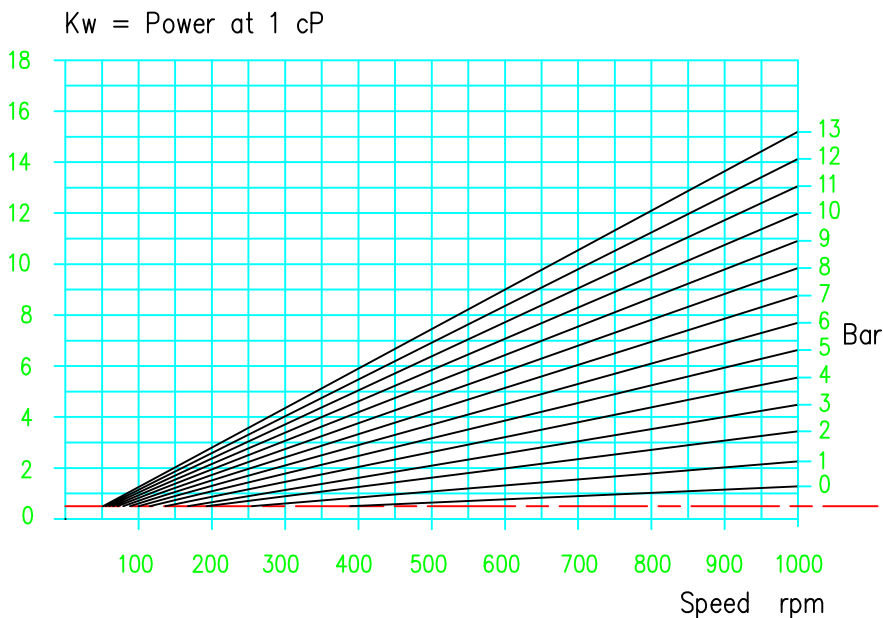
Displacement 0.63 litres/rev.

$Q = Lt/min$



Max speed at 1 cP = 720 r.p.m.

We advise to do not reach at the same time all permitted maximum performance

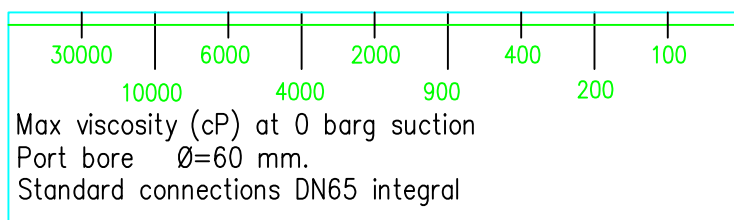
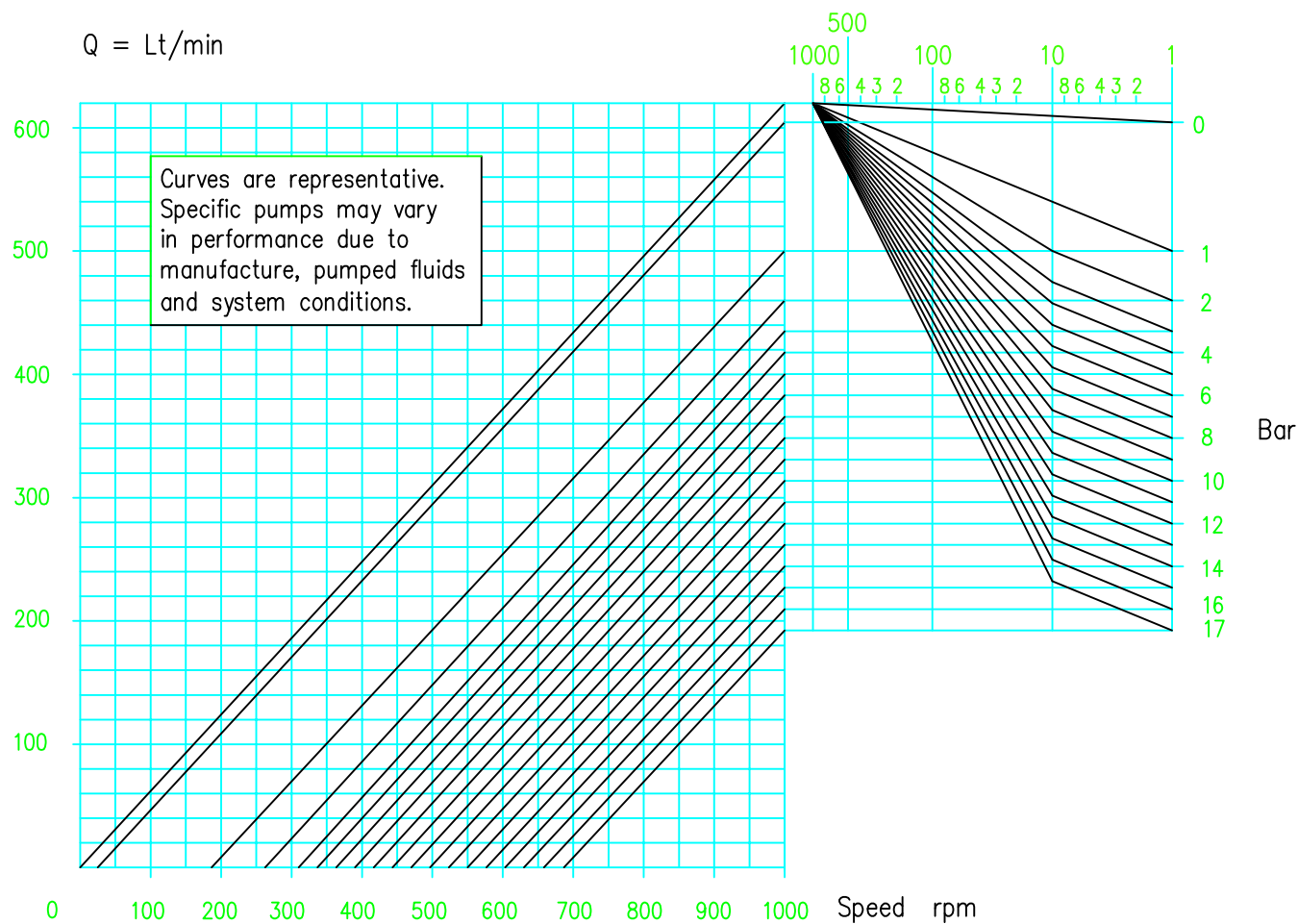


C325 with 4-lobe rotor in AISI 316L and increased tolerance (LI-SM) code 1

Displacement 0.63 litres/rev.

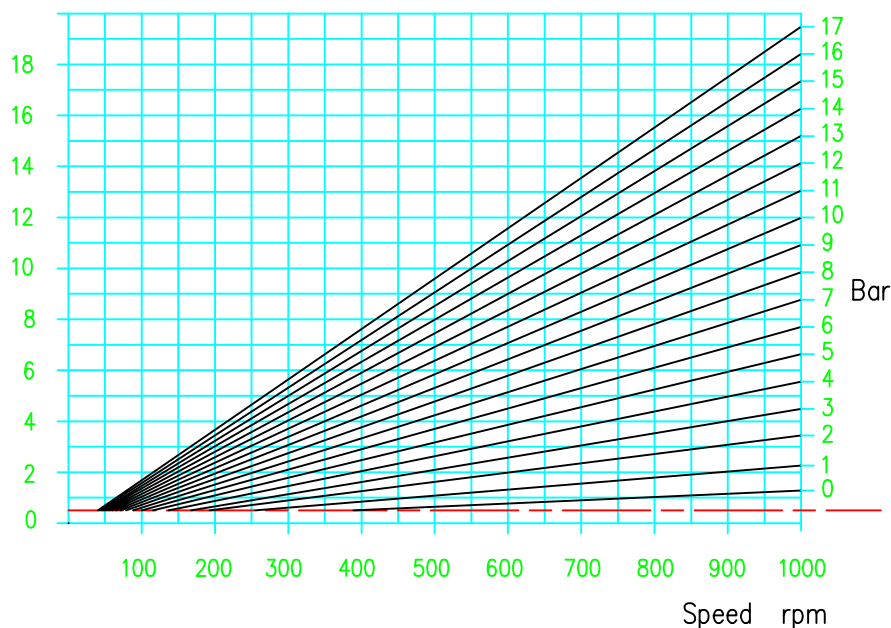
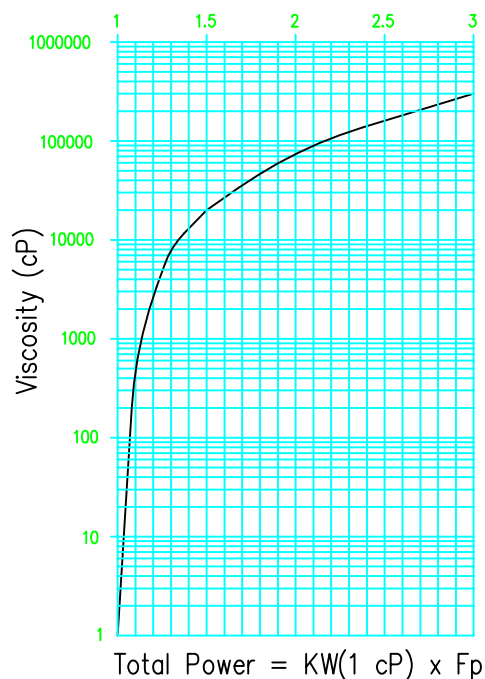
 $Q = \text{Lt}/\text{min}$

Viscosity cP



Max speed at 1 cP = 720 r.p.m.

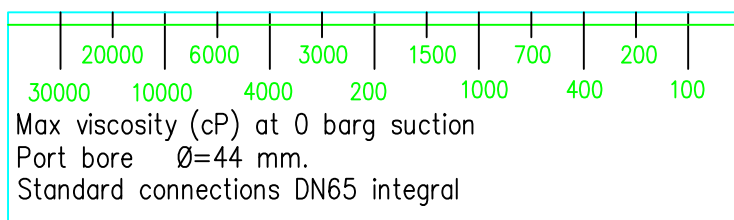
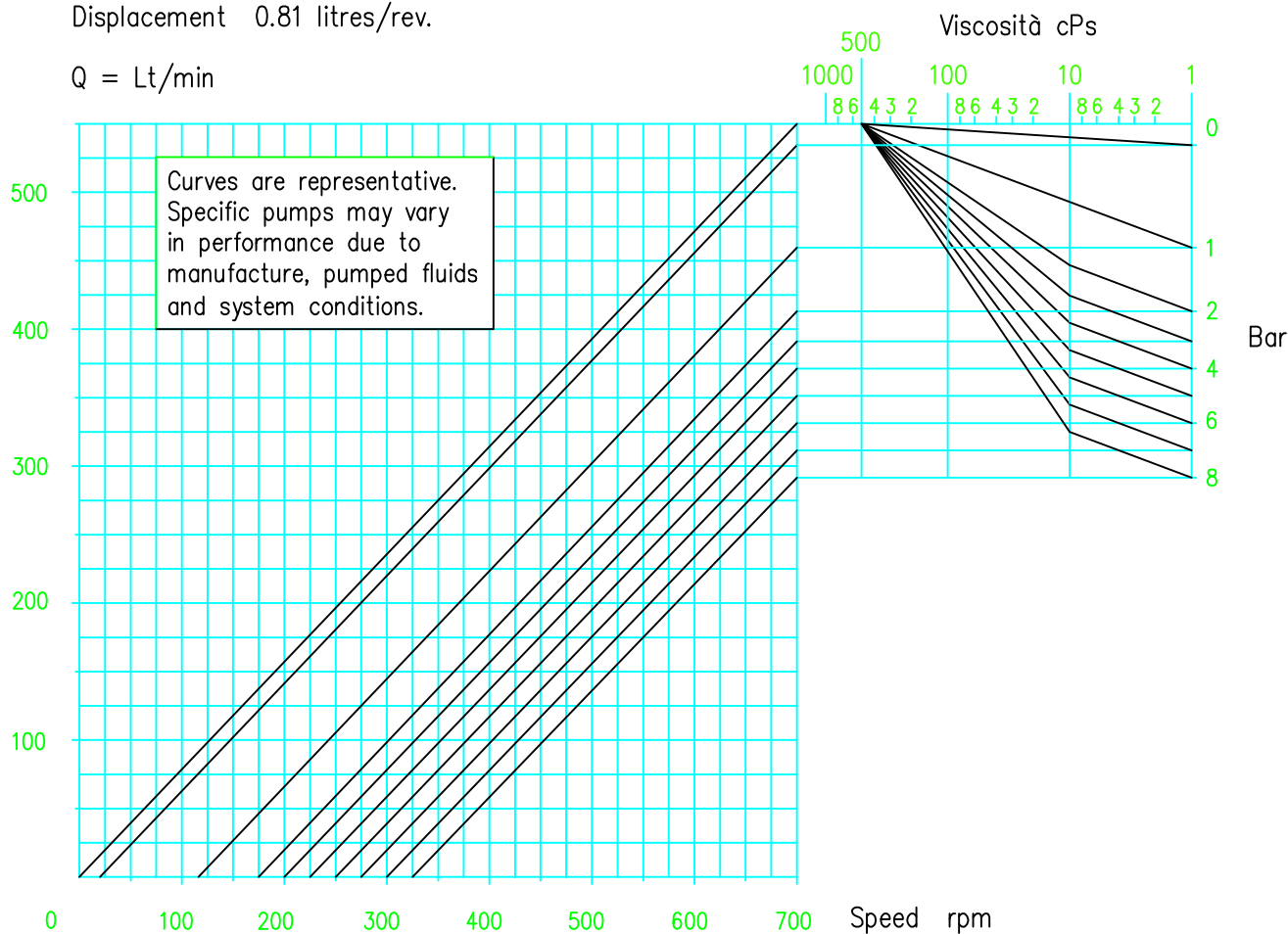
We advise to do not reach at the same time all permitted maximum performance

 $K_w = \text{Power at 1 cP}$ Power correction factor (F_p)

C330 with 4-lobe rotor in AISI 316L and standard tolerance (LI-ST) code 0

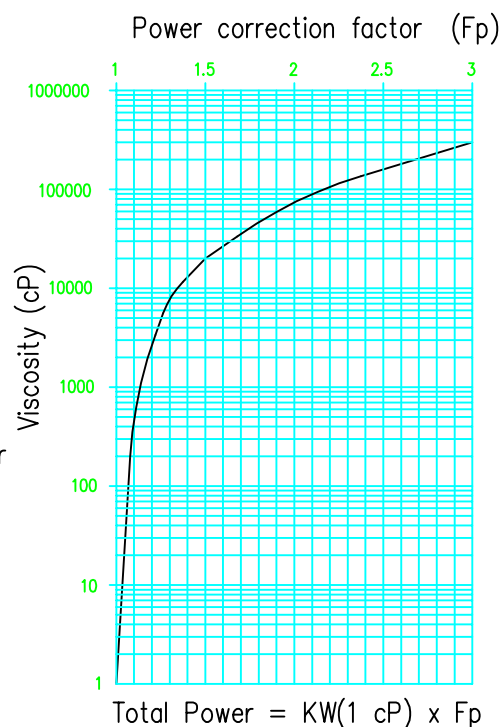
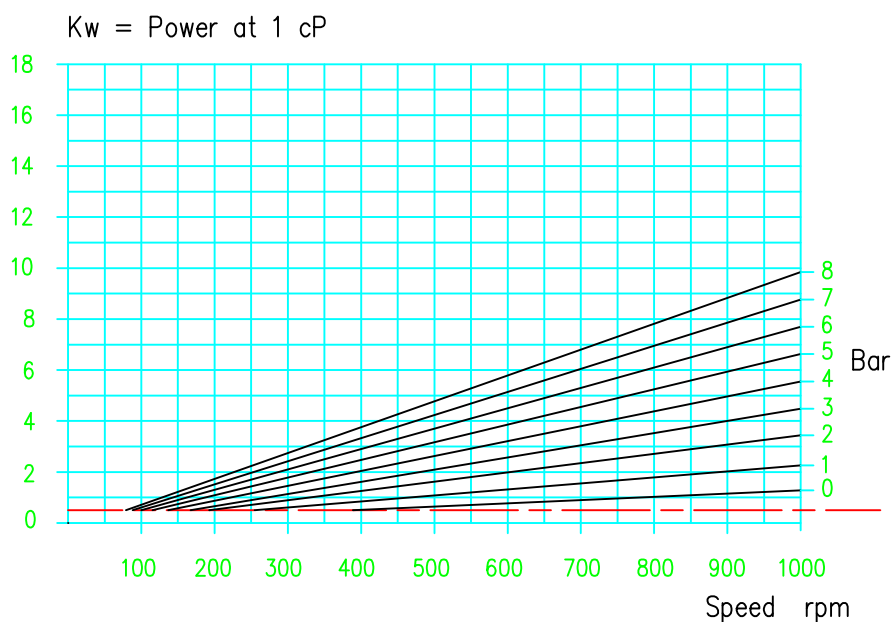
Displacement 0.81 litres/rev.

$Q = Lt/min$



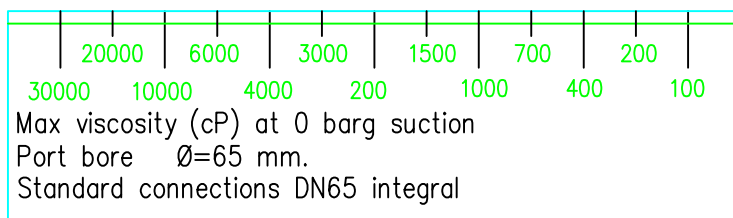
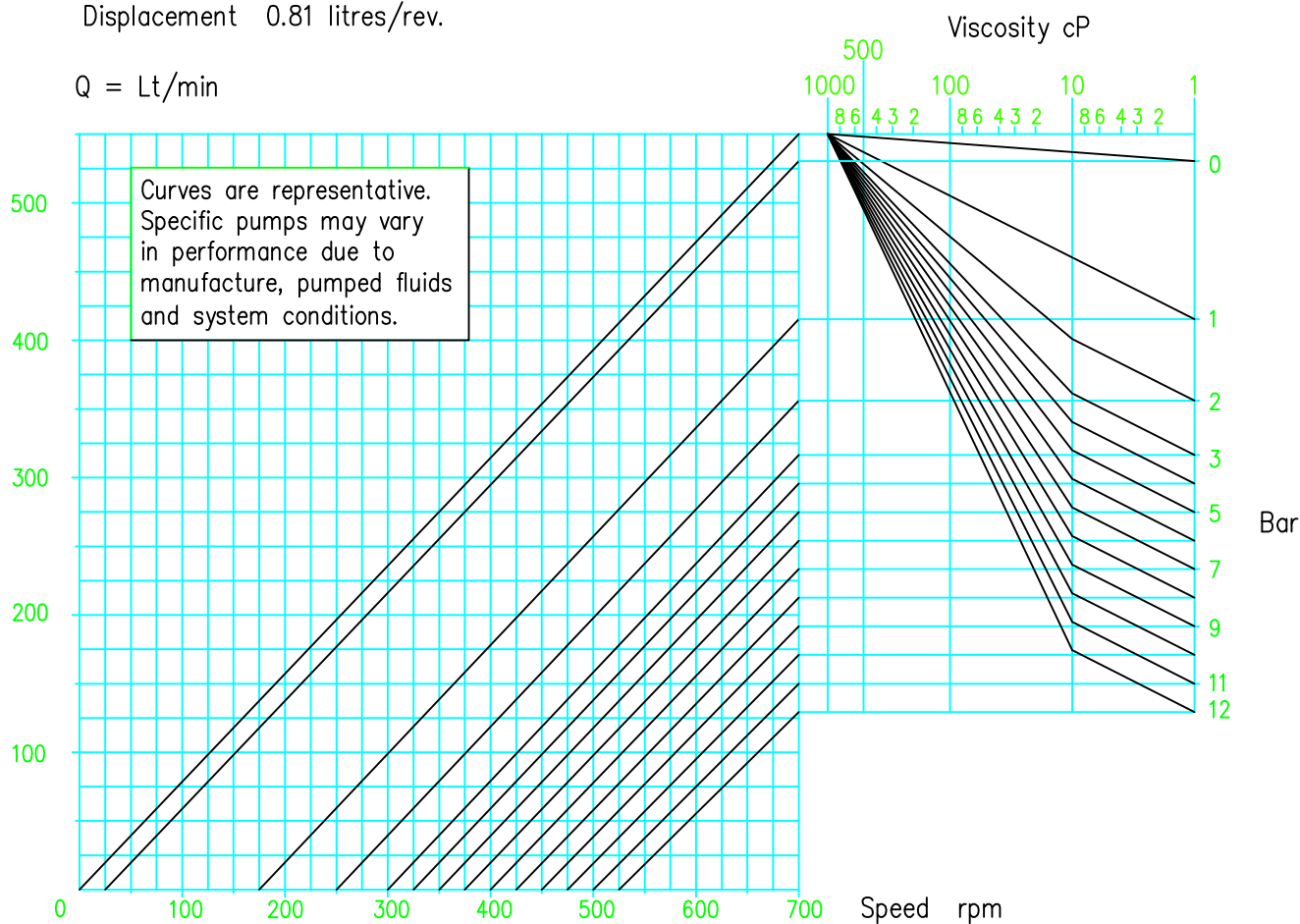
Max speed at 1 cP = 700 r.p.m.

We advise to do not reach at the same time all permitted maximum performance



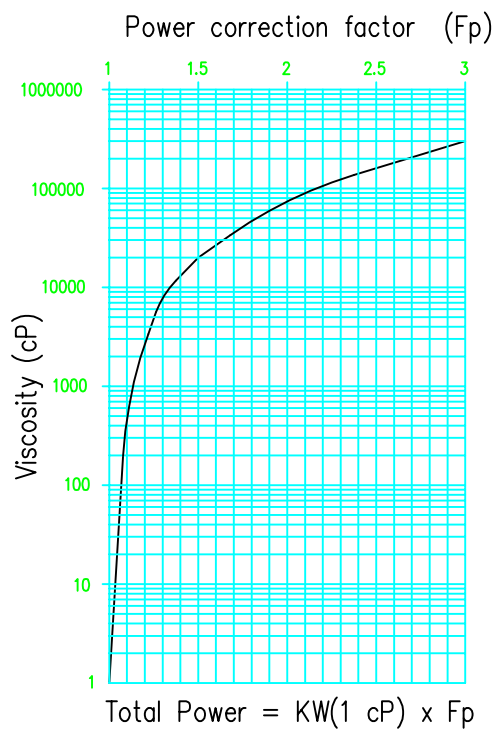
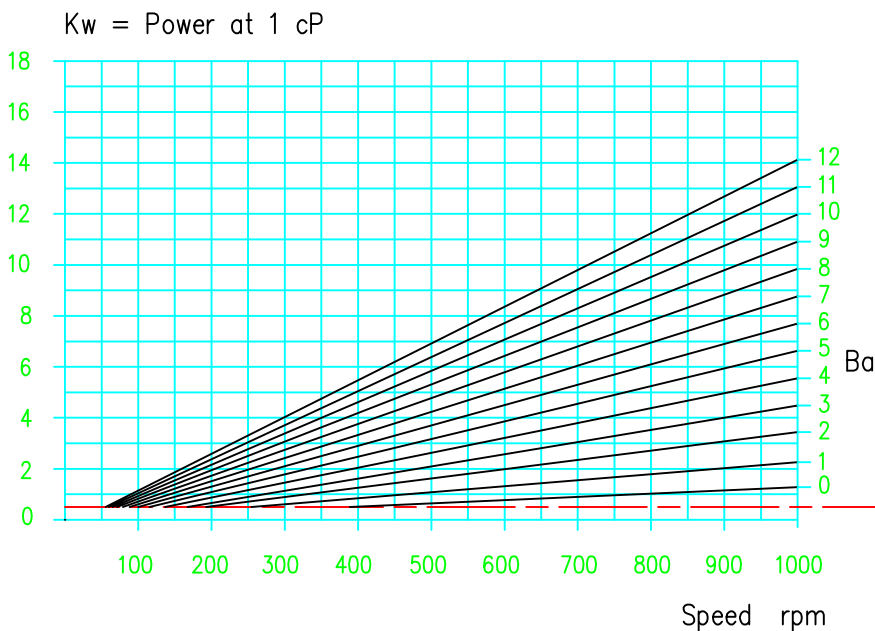
C330 with 4-lobe rotor in AISI 316L and increased tolerance (LI-SM) code 1

Displacement 0.81 litres/rev.

 $Q = \text{Lt}/\text{min}$ 

Max speed at 1 cP = 700 r.p.m.

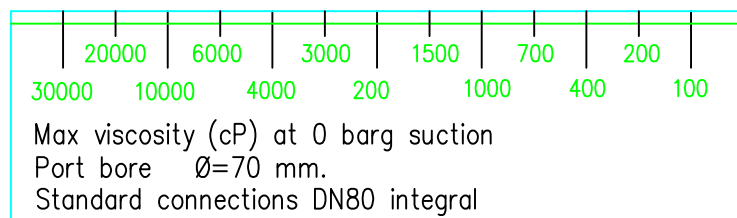
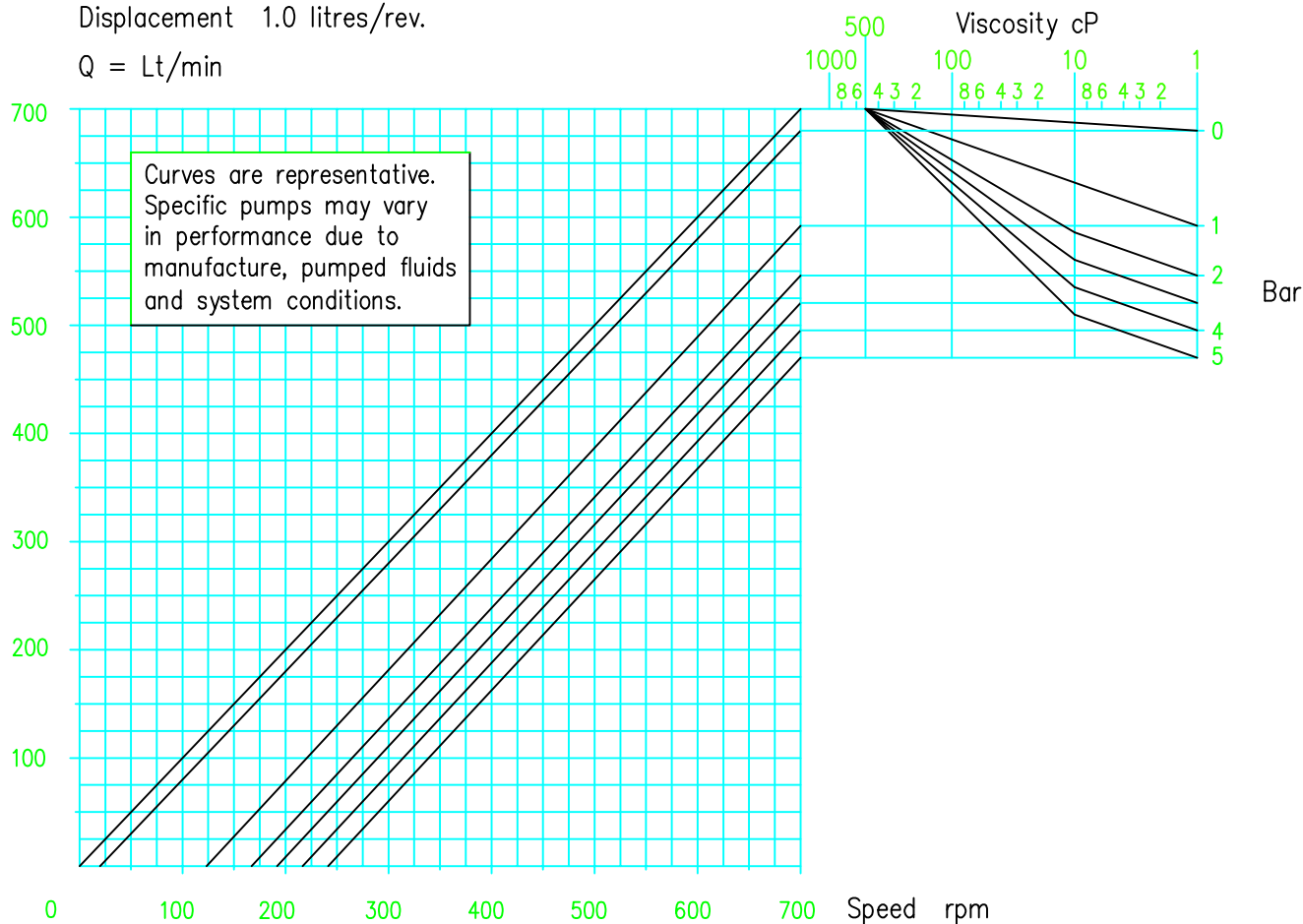
We advise to do not reach at the same time all permitted maximum performance



C390 with 4-lobe rotor in AISI 316L and standard tolerance (LI-ST) code 0

Displacement 1.0 litres/rev.

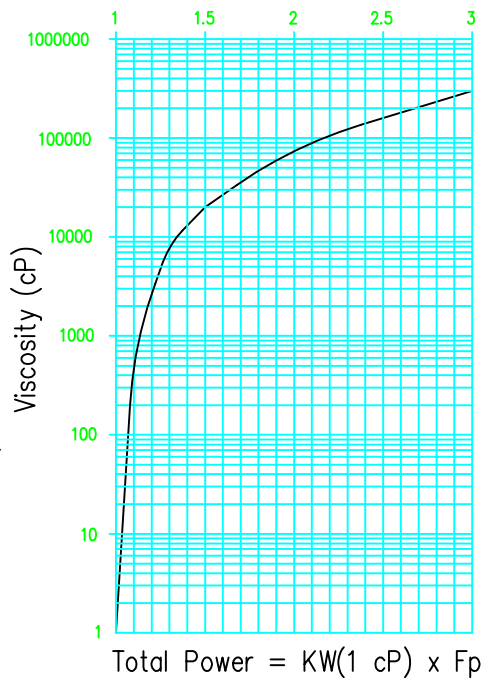
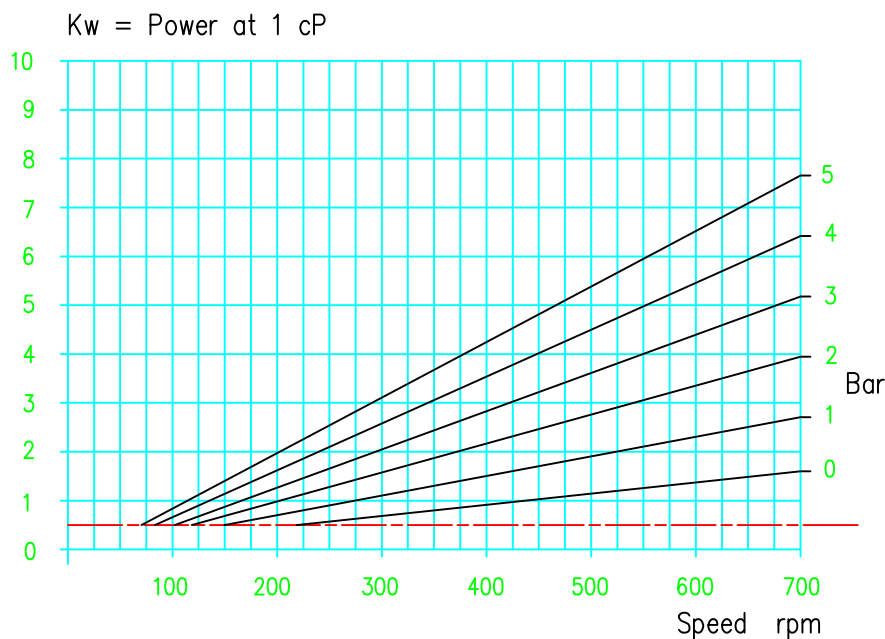
$Q = Lt/min$



Max speed at 1 cP = 700 r.p.m.

We advise to do not reach at the same time all permitted maximum performance

Power correction factor (F_p)

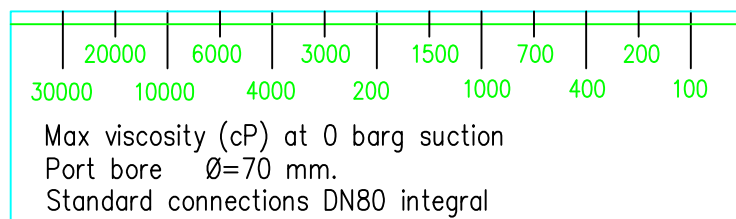
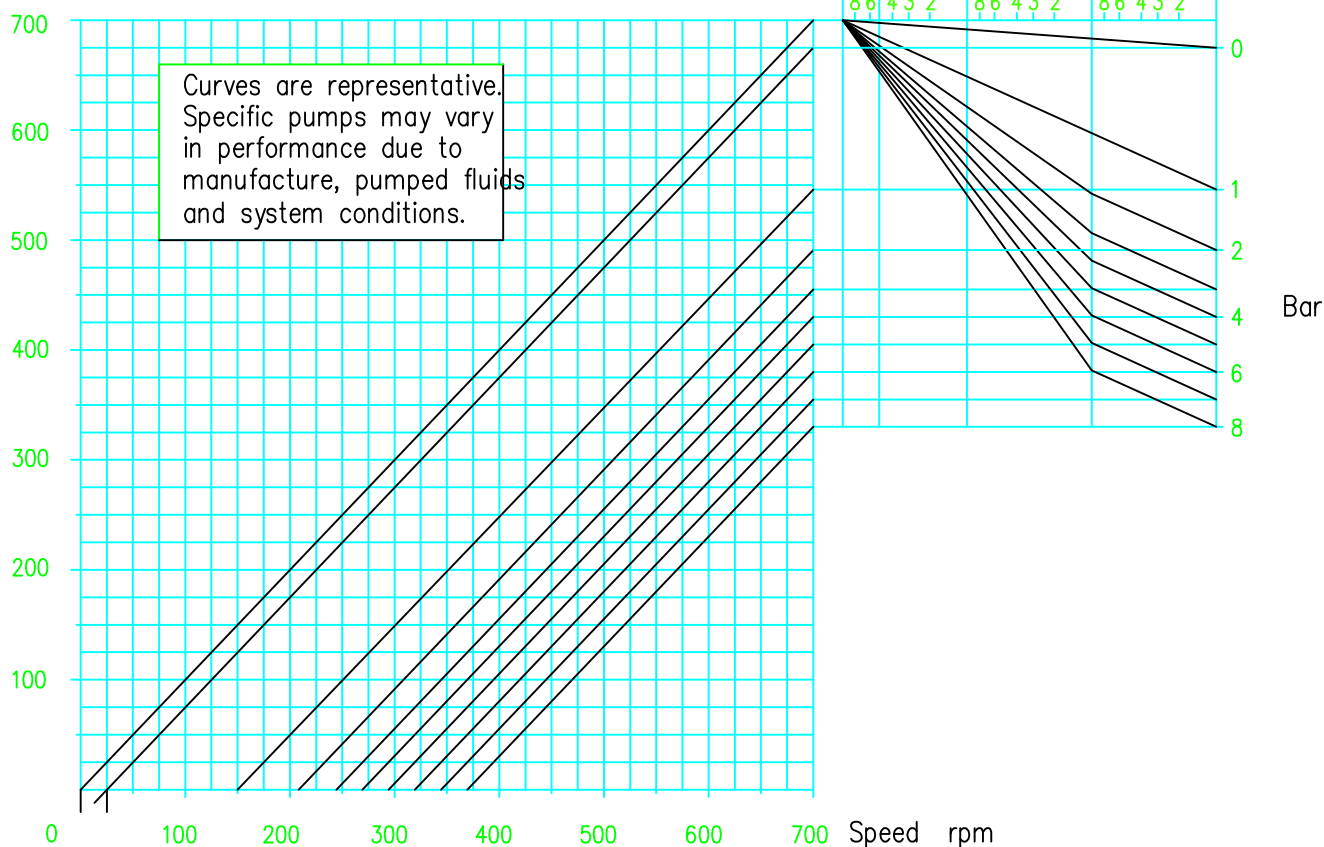


C390 with 4-lobe rotor in AISI 316L and increased tolerance (LI-SM) code 1

Displacement 1.0 litres/rev.

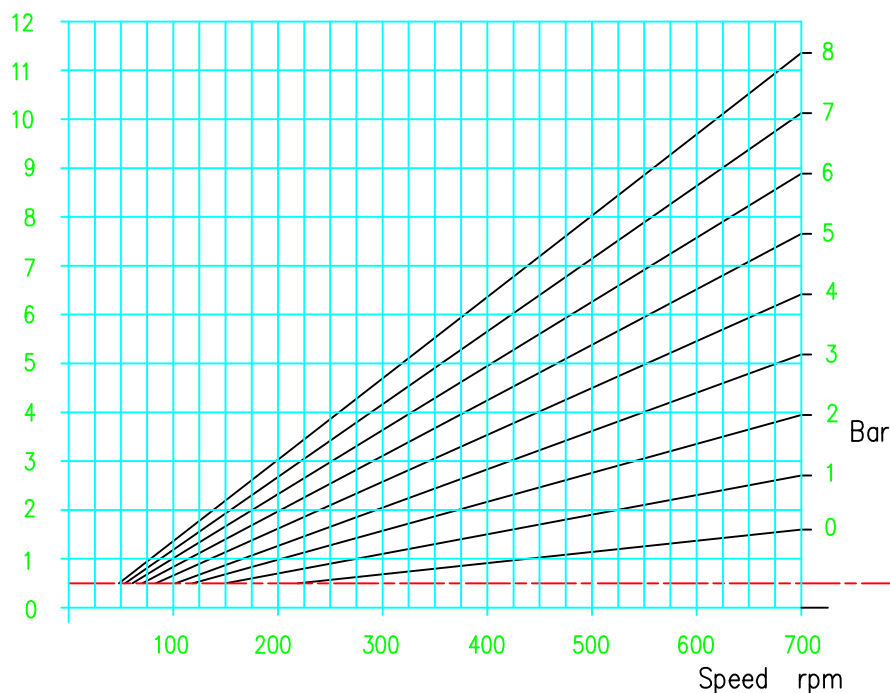
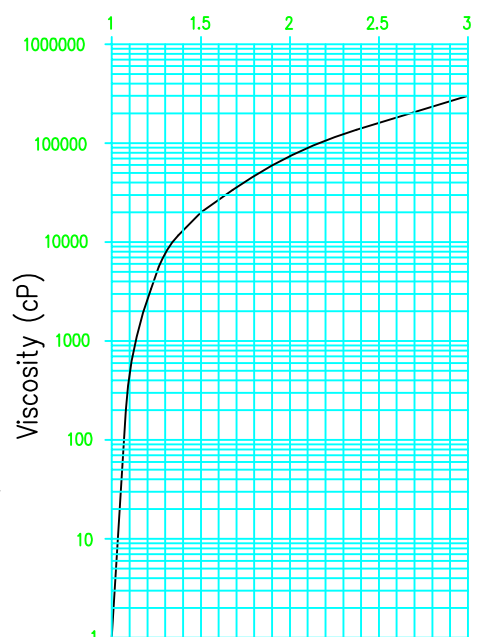
 $Q = \text{Lt/min}$

Viscosity cP



Max speed at 1 cP = 700 r.p.m.

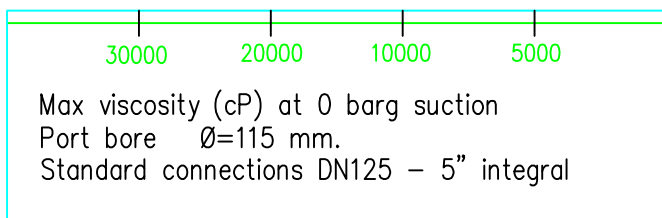
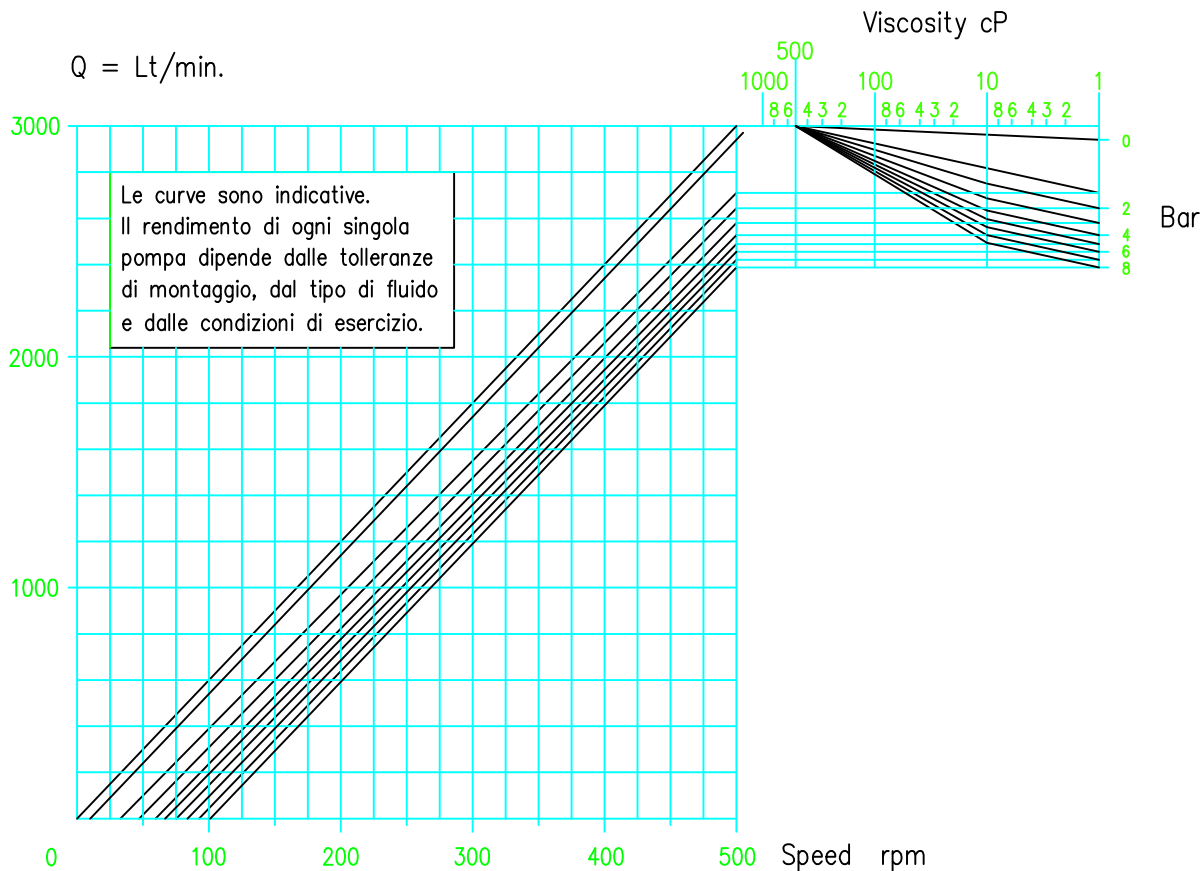
We advise to do not reach at the same time all permitted maximum performance

 $Kw = \text{Power at 1 cP}$ Power correction factor (F_p)Total Power = $KW(1 \text{ cP}) \times F_p$

C570 with 4-lobe rotor in AISI 316L and standard tolerance (LI-ST) code 0

Displacement 6.0 litres/rev.

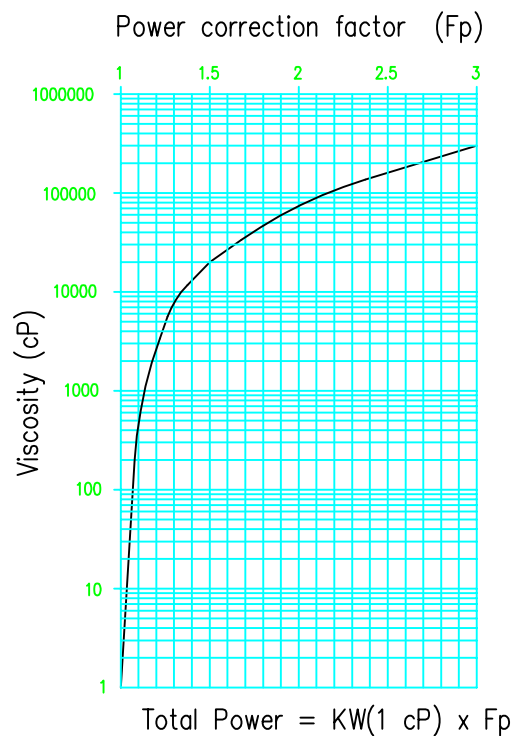
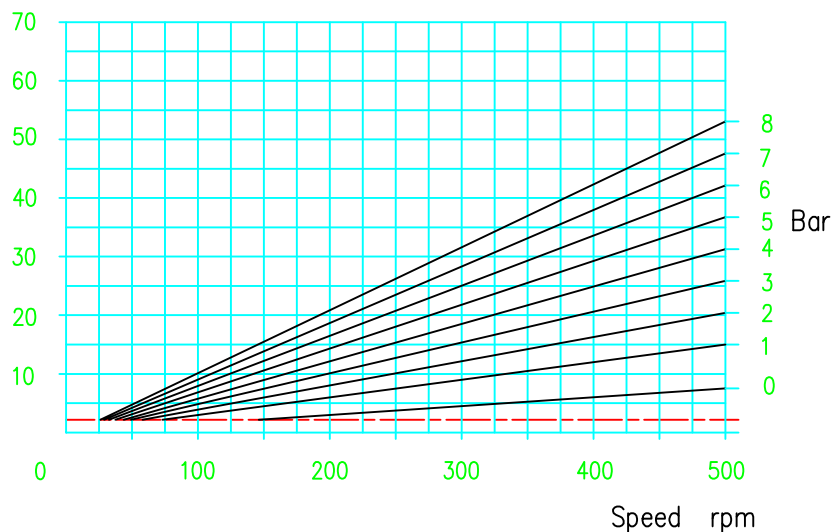
$Q = \text{Lt/min.}$



Max speed at 1 cP = 400 r.p.m.

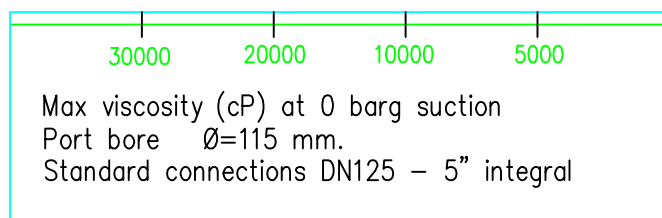
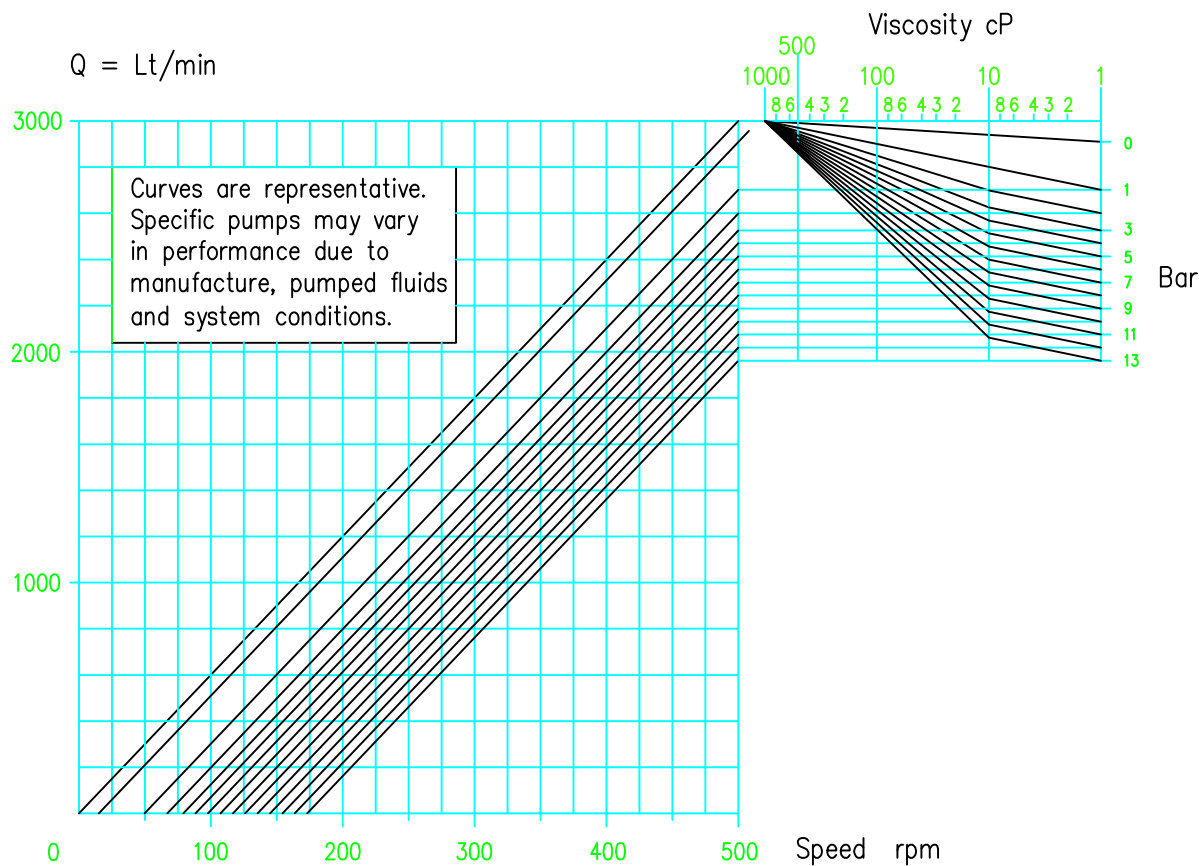
We advise to do not reach at the same time all permitted maximum performance

$K_w = \text{Power at 1 cP}$



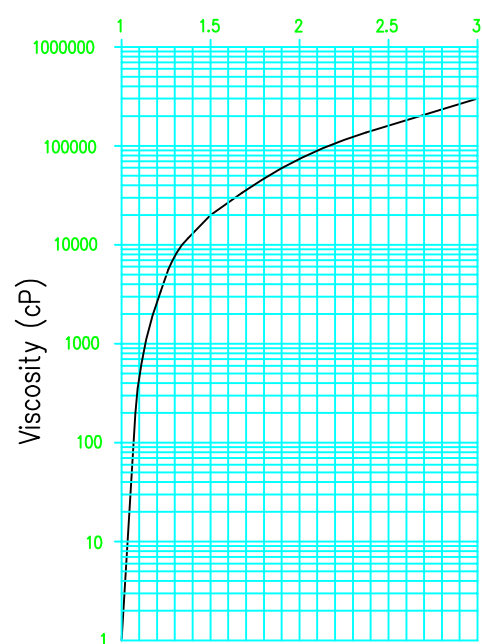
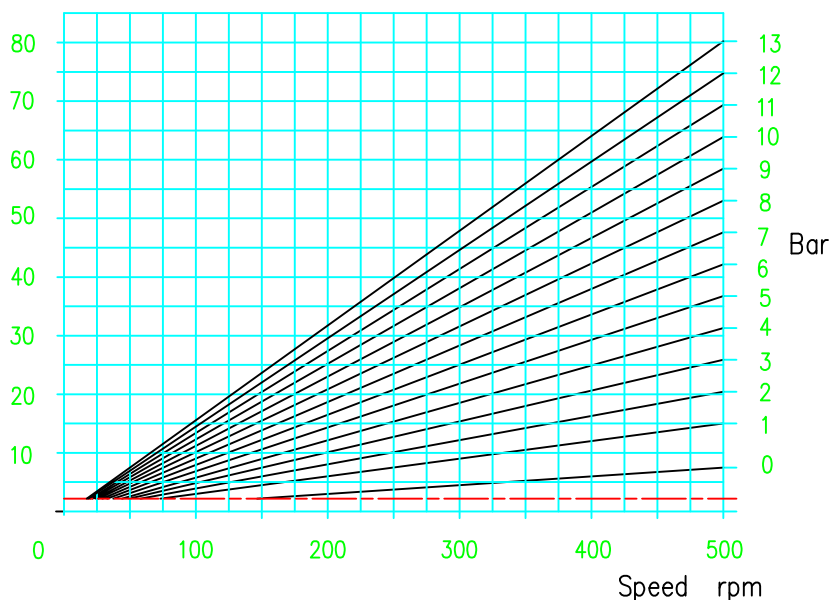
C570 with 4-lobe rotor in AISI 316L and increased tolerance (LI-SM) code 1

Displacement 6.0 litres/rev.



Max speed at 1 cP = 400 r.p.m.

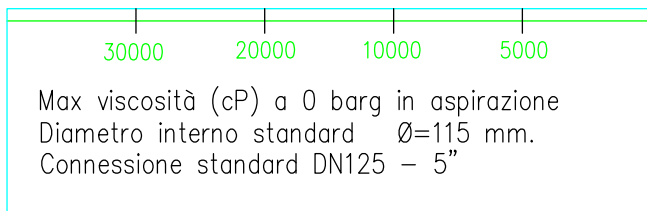
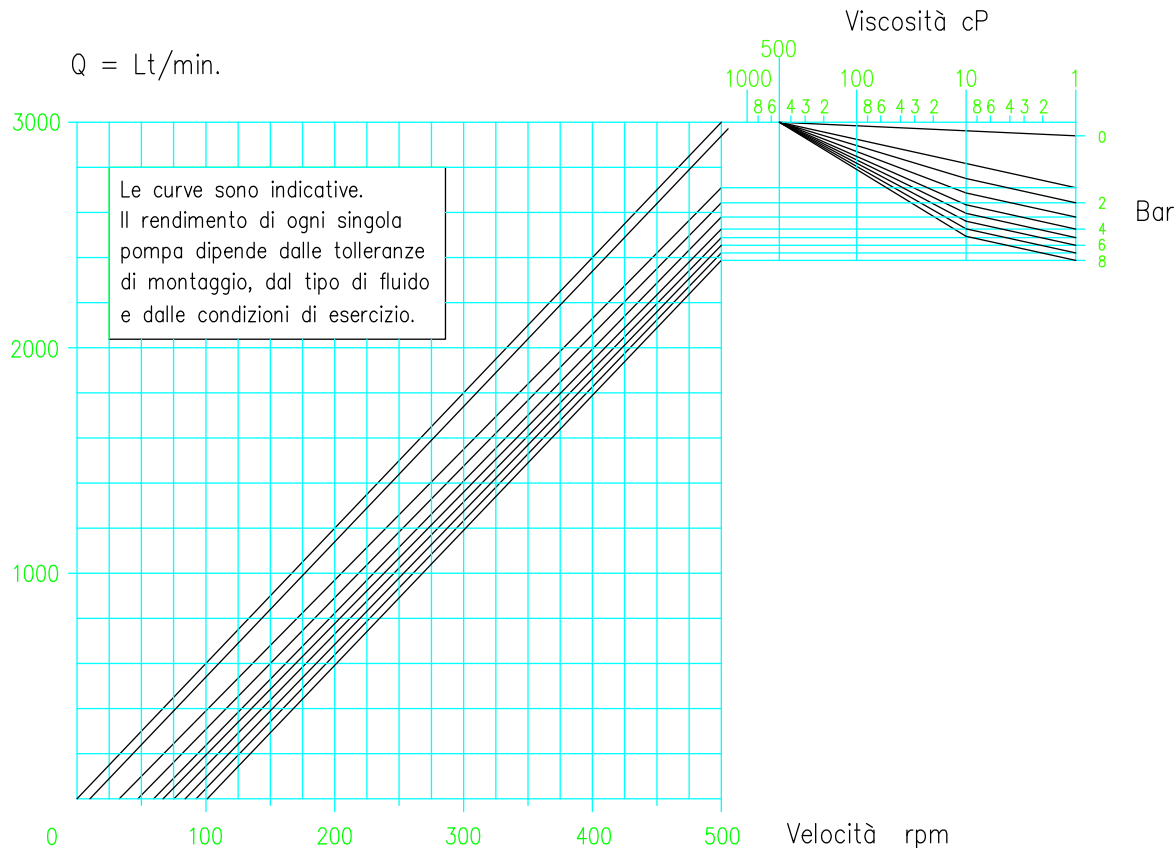
We advise to do not reach at the same time all permitted maximum performance

Power correction factor (F_p)Total Power = KW(1 cP) x F_p $K_w = \text{Power at 1 cP}$ 

C570 con rotore trilobo in AISI 316L e tolleranza standard ST - codice 5

Portata volumetrica 6.0 litres/rev.

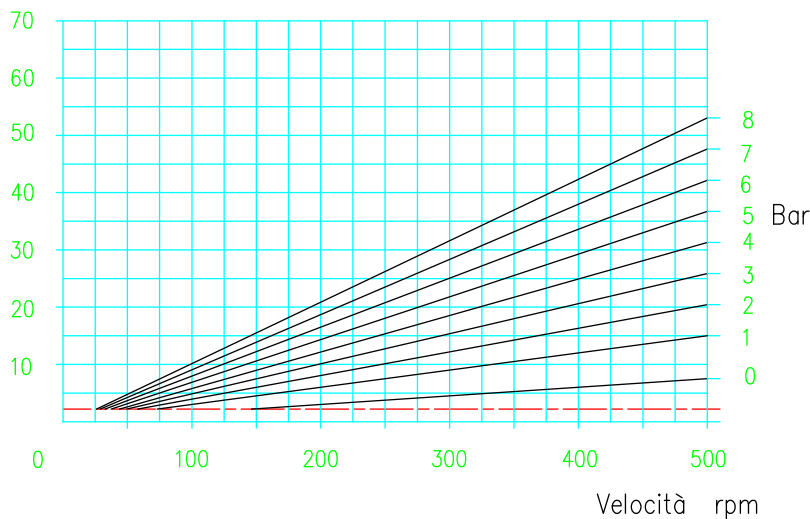
$Q = \text{Lt/min.}$



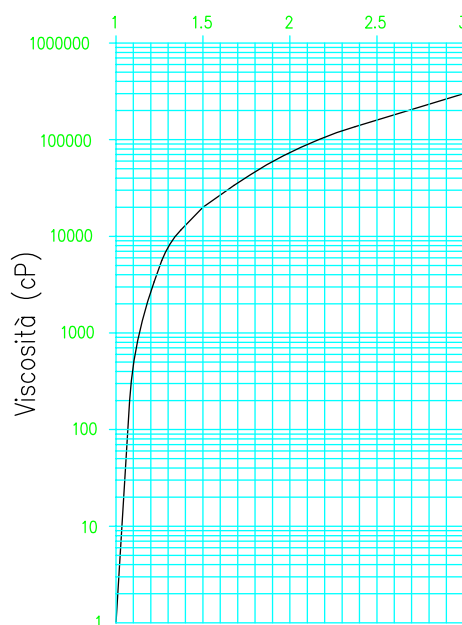
Max velocità a 1 cP = 400 r.p.m.

Si consiglia di non raggiungere contemporaneamente tutte le massime prestazioni consentite

$K_w = \text{Potenza richiesta a 1 cP}$



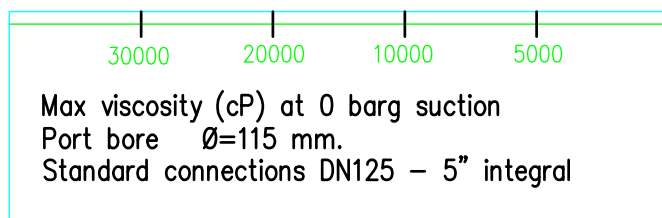
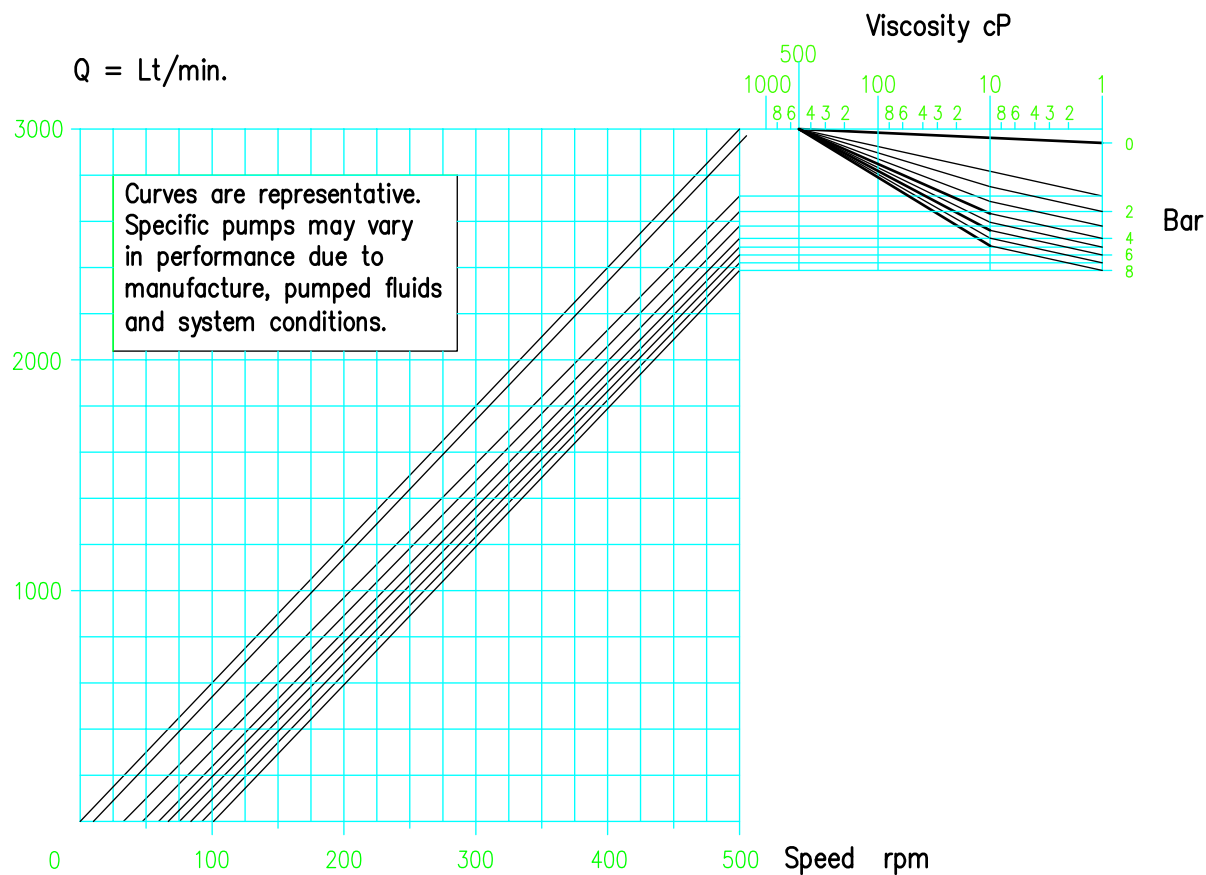
Fattore di correzione della potenza (F_p)



Potenza assorbita totale = $KW(1 \text{ cP}) \times F_p$

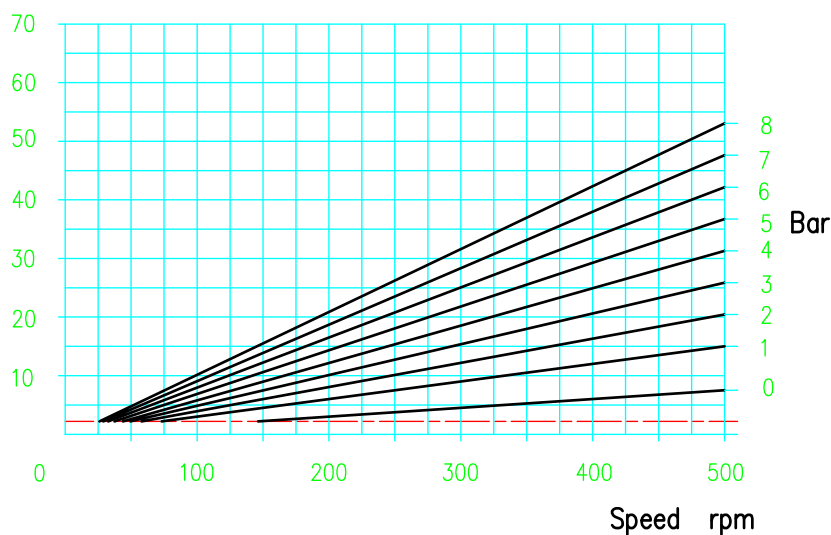
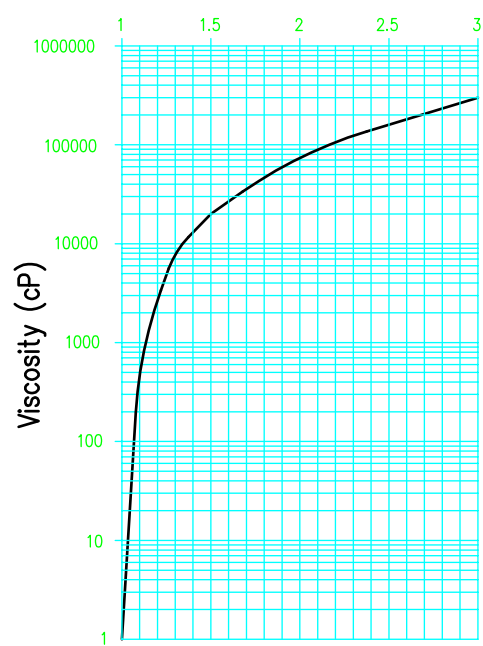
C570 with 3-lobe rotor in AISI 316L and standard tolerance (LI-ST) code 5

Displacement 6.0 litres/rev.

 $Q = \text{Lt/min.}$ 

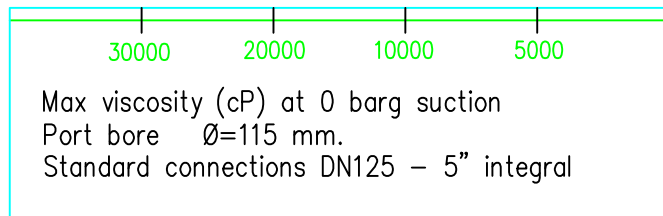
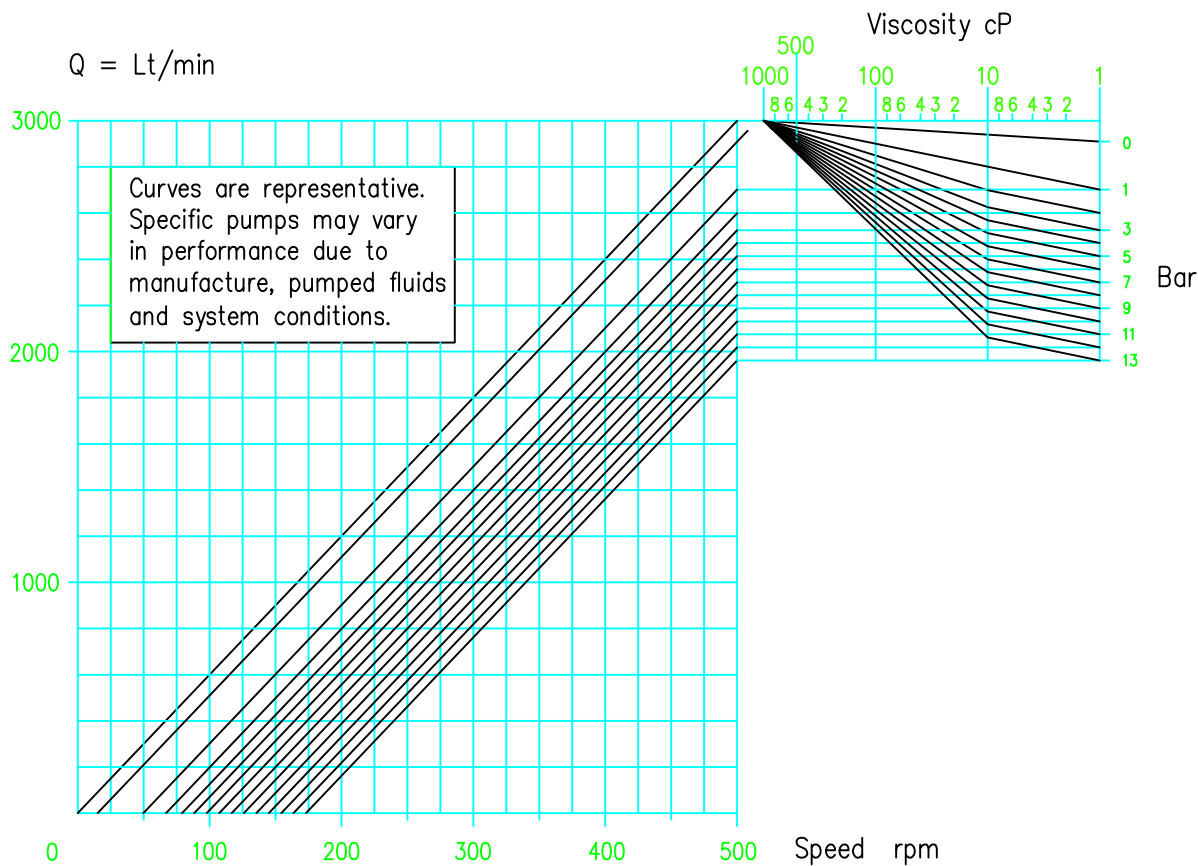
Max speed at 1 cP = 400 r.p.m.

We advise to do not reach at the same time all permitted maximum performance

 $K_w = \text{Power at 1 cP}$ Power correction factor (F_p)Total Power = $KW(1 \text{ cP}) \times F_p$

C570 with 3-lobe rotor in AISI 316L and increased tolerance (LI-SM) code 6

Displacement 6.0 litres/rev.



Max speed at 1 cP = 400 r.p.m.

We advise to do not reach at the same time all permitted maximum performance

Power correction factor (F_p)

